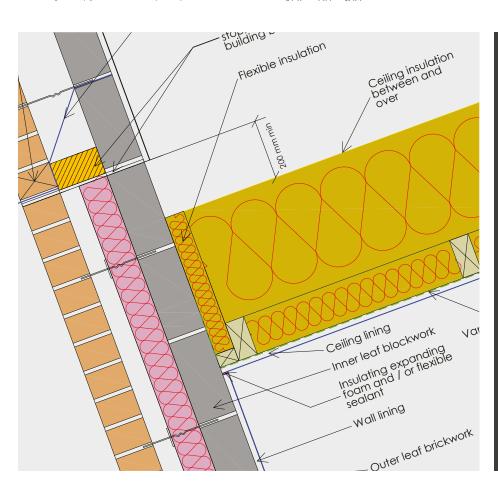
Kooltherm® K108 Cavity Board

Indicative Ψ -values (psi-values) for 75 mm cavity



- Indicative Ψ-values for the majority of the most common junction types
- Temperature factors provided for each junction
- Achieved U-value results for the elements in each junction
- Ψ-values covering a variety of blockwork thermal conductivities
- Illustrative and temperature diagrams provided for each junction type
- Summary sheet of results for ease of reference
- SAP evidence sheet for energy assessors
- List of material properties used in the modelling





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Introduction

Heat loss from junctions

Thermal bridging occurring at the junctions of a building's planar elements (i.e. between roofs, walls, openings and floors) can add significantly to a building's total fabric heat loss.

Higher heat flows occur at junctions due to complex geometries, or from the use of materials with a higher thermal conductivity than the adjacent materials. This can cause localised reductions in the internal surface temperatures, which can lead to surface condensation and mould growth problems. Good design detailing can help to avoid these issues. The details in this guidance have been developed with the aims of being buildable, achieving good thermal performance and minimal risk.

Linear thermal bridging describes the heat-loss occurring at junctions between elements e.g. between a wall and floor, or around openings e.g. at sills, lintels and jambs. A Ψ -value (psi-value) is the heat loss through a junction, which is additional to the heat flow through the adjoining plane elements and is expressed in W/mK.

 $\Psi\text{-}\text{values}$ are not taken into account in U-value calculations, but, instead, they are taken into account separately in the calculation methodologies e.g. the Standard Assessment Procedure (SAP), that are used to assess the operational CO_2 emissions and, where applicable, the fabric energy efficiency of buildings, primary energy or delivered energy rates.

Junctions & building compliance

There are four possibilities for specifying thermal bridging:

- a. details conform to those of a reputable non-government database containing independently assessed thermal junction details, such as Local Authority Building Control's Construction Details library;
- b. Ψ-values calculated by a person with suitable expertise and experience in accordance with BRE IP 1/06 (Assessing the effects of thermal bridging at junctions and around openings) and BR 497: 2016 (Conventions for calculating linear thermal transmittance and temperature factors). In this case, use those calculated Ψ-values along with the length of each junction;
- c. use the individual junction default values in the Standard Assessment Procedure, Table K1; or
- d. use a global default value for overall heat losses in the energy calculation to take account of the heat loss due to thermal bridging (a value of 0.20 W/m²K is added to overall elemental losses, making it harder to achieve compliance).

A combination of details can be used and where some details are missing, the Ψ -values from the 'default' column in Table K1 can be used.

The Ψ -values in this document have all been calculated by persons with suitable expertise and experience as per the second of the above options.

Where options (a) or (b), or a combination of them, are used, appropriate consideration should be given to on-site audits, inspection and associated documentation to meet the evidentiary requirements necessary to claim the associated Ψ -values in the energy assessment.

Please note that there are potential restrictions placed upon this product which vary dependant on building type, height, construction and location in Great Britain. For guidance regarding the routes to compliance for meeting the fire safety requirements of the Building Regulations / Standards in Great Britain, refer to the relevant Technical Bulletins and links to Government websites at www.kingspaninsulation.co.uk/fireregulations.

Thermal modelling of junctions

 $\Psi\text{-}\text{values}$ have been created for the major junctions involving Kingspan Kooltherm® K108 Cavity Board following the guidelines in BR 497: 2016.

All thermal modelling work was undertaken by competent thermal modellers through a third party consultancy on behalf of Kingspan Insulation Ltd. Supplementary thermal modelling work was undertaken internally by competent thermal modellers (who have successfully completed training and portfolios to become members of the Elmhurst Psi-Value Competency Scheme and are experienced in thermal modelling of junction heat losses).

All of the calculated Ψ -values for the Kingspan junction details are better than the default Ψ -values given in Table K1 of SAP 10.

Kingspan Insulation thermal modelling

Critical temperature factors

Reasonable provision to avoid surface condensation, or mould growth occurring as a result of thermal bridges, is to demonstrate that the details achieve a temperature factor that is no worse than the performance set out in BRE IP 1/06.

The temperature factor is a property of the construction, surface resistance and internal and external temperatures. It is used to assess the risk of surface condensation or mould growth. This parameter has been provided for all of the junction variants.

In all cases the calculated values are higher than the critical temperature factor for dwellings (fCRsi of 0.75) as given in BRE IP 1/06, which limits the risk of surface condensation or mould growth. Higher humidity condition buildings, for example swimming pools (fCRsi of 0.90), may require alternative details and constructions.

All of the modelled Kingspan Kooltherm® K108 details achieve acceptable temperature factors.

Calculation methodology

The thermal modelling of Kingspan Kooltherm® K108 details was undertaken using BLOCON's HEAT2 and HEAT3. Both are steady state thermal modelling software which have been validated against BS EN ISO 10211: 2017 (Thermal bridges in building construction. Heat flows and surface temperatures. Detailed calculations).

The modelled U-values and underfloor temperatures for suspended and beam and block floors were determined in accordance with Annex G of BS EN ISO 13370: 2017 (Thermal performance of buildings. Heat transfer via the ground. Calculation methods).

Junctions were modelled using Kingspan Kooltherm® K108 75 mm insulation in a 125 mm masonry cavity, with a 12.5 mm plasterboard on plaster dabs and a blockwork inner leaf of varying thermal conductivities. The thermal conductivity of the low conductivity blockworks was adjusted as per 3.1.3.3 of BR 497. More detailed build ups for wall and roof constructions are within the individual pages of this document. For Kingspan Kooltherm® K108 product information please refer to the **product literature**.

How to use these details

The detail sheets include a process sequence and also guidance on how to achieve a good level of air-tightness.

The Ψ -values and temperature factors are provided for different thermal conductivities of inner leaf blockwork. Where a different blockwork thermal conductivity is used, performance can be inferred from the poorer closest blockwork thermal conductivity.

The Ψ -values cited may be used in calculations of building heat loss, where the principles of construction and key element specifications have been followed.

Limitations & applicability of modelling

Calculated Ψ -values can be used by energy assessors for buildings constructed in accordance with associated details for England, Scotland, Wales and Northern Ireland.

Where proposed constructions significantly differ from the enclosed process sequences, or use alternative materials, these Ψ -values and temperature factors should not be used. In addition where the product differs or is substituted, these details should not be used.

These details represent typical detailing to achieve a good level of thermal performance, however the details included in this document may not be suitable for use in all circumstances. Where there is any uncertainty, Building Control Body (BCB) requirements and advice should always be sought and followed. All other site requirements and relevant building regulations must be taken into consideration when implementing the details.

The details and thermal models contained within this document are indicative only, designed to provide a basis for $\Psi\text{-}\text{values}$ calculations and thermal junction performance. The actual design and requirements of each project regarding (but not limited to) acoustics, fire, structure, moisture, etc, will need to be determined and checked by the designer, fire engineer and other relevant parties on the project. Although we have made every effort to provide accurate information, the company can accept no liability for any issues arising from its use.

E1 - Open back lintel (insulated) with perforated steel base plate

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

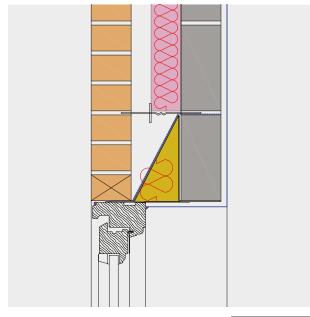
Thermal performance process sequence

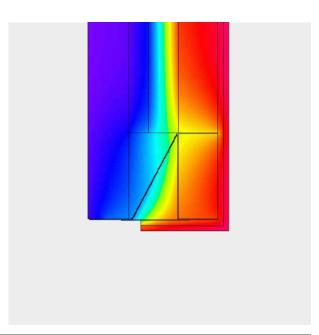
- Ensure Kingspan Kooltherm® K108 is in contact with the lintel.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.

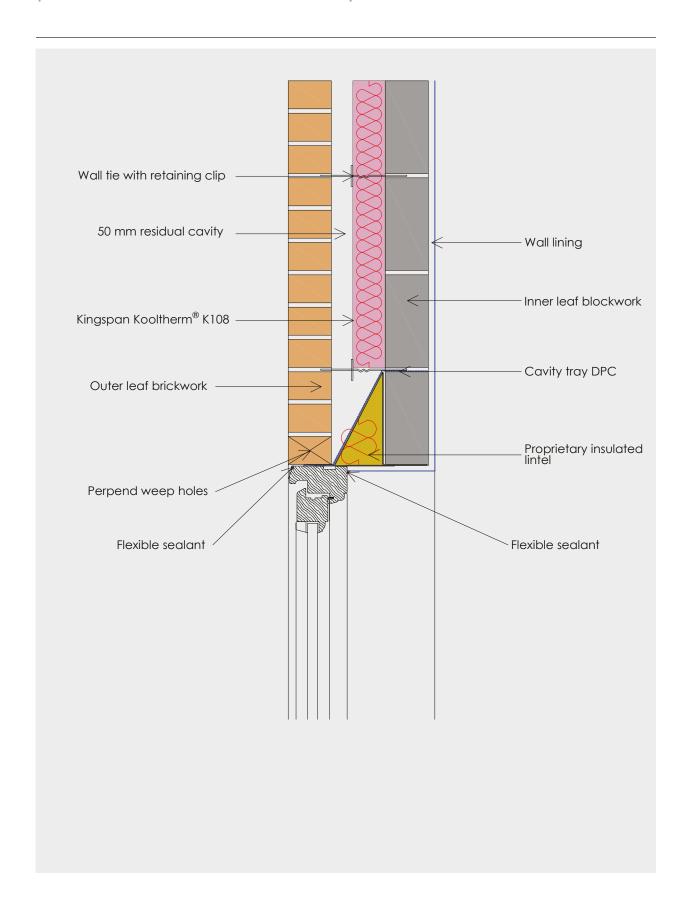
Detail





		Internal blockwork conductivity (W/mK)			
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.278	0.288	0.286	0.300	0.315
Temperature factor (f)	0.85	0.85	0.85	0.86	0.86

E1 - Open back lintel (insulated) with perforated steel base plate



E1 - Open back lintel (insulated) with perforated steel base plate with insulated reveal

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

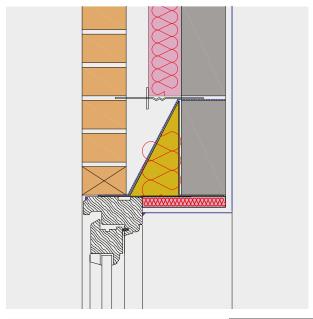
Thermal performance process sequence

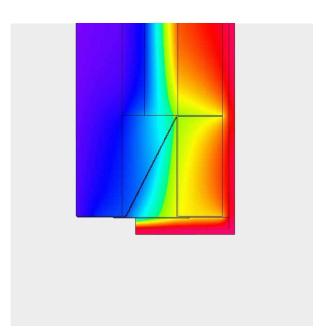
- Ensure Kingspan Kooltherm® K108 is in contact with the lintel.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- 37.5 mm thick Kingspan Kooltherm® K118 Insulated Plasterboard added to the window reveal with adhesive and supplementary fixings. Ensure Kingspan Kooltherm® K118 butts the window frame. Seal the perimeter with flexible sealant.
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.

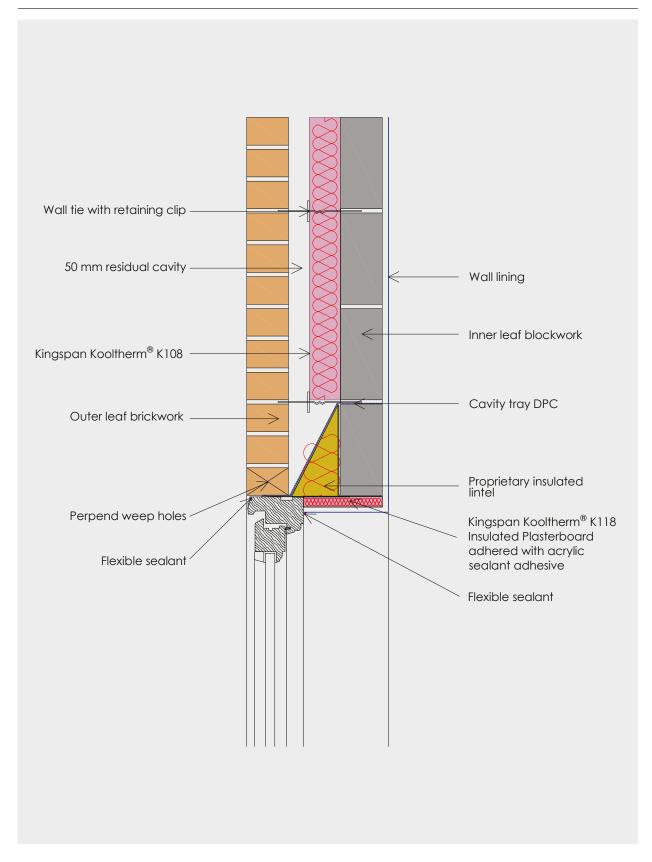
Detail





		Internal blockwork conductivity (W/mK)			
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.212	0.218	0.223	0.245	0.264
Temperature factor (f)	0.90	0.90	0.90	0.90	0.91

E1 - Open back lintel (insulated) with perforated steel base plate with insulated reveal



E1 - Open back lintel (uninsulated) with perforated steel base plate

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

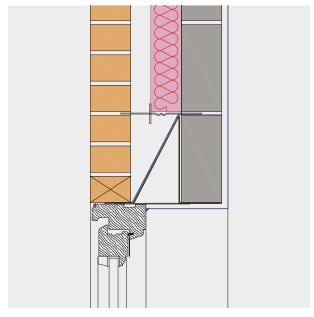
Thermal performance process sequence

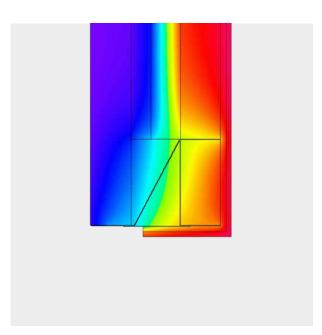
- Ensure Kingspan Kooltherm® K108 is in contact with the lintel.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.

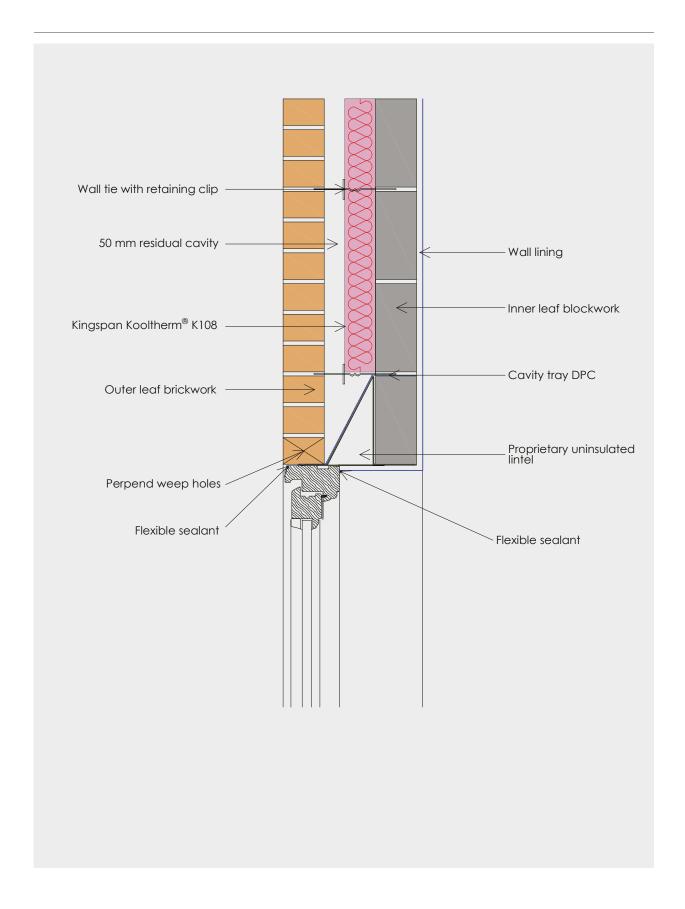
Detail





		Internal blockwork conductivity (W/mK)			
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.354	0.359	0.364	0.384	0.404
Temperature factor (f)	0.84	0.84	0.84	0.85	0.85

E1 - Open back lintel (uninsulated) with perforated steel base plate



E1 - Open back lintel (uninsulated) with perforated steel base plate with insulated reveal

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

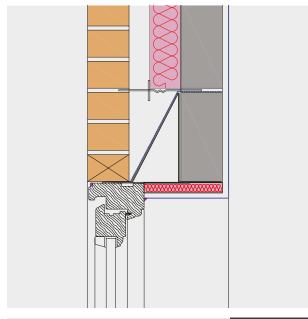
Thermal performance process sequence

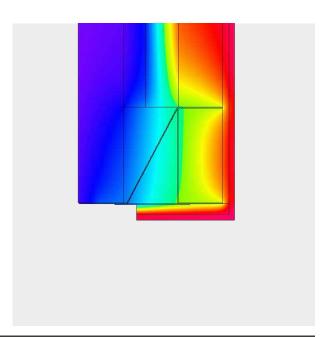
- Ensure Kingspan Kooltherm® K108 is in contact with the lintel.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- 37.5 mm thick Kingspan Kooltherm® K118 added to the window reveal with adhesive and supplementary fixings. Ensure Kingspan Kooltherm® K118 butts the window frame. Seal the perimeter with flexible sealant.
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.

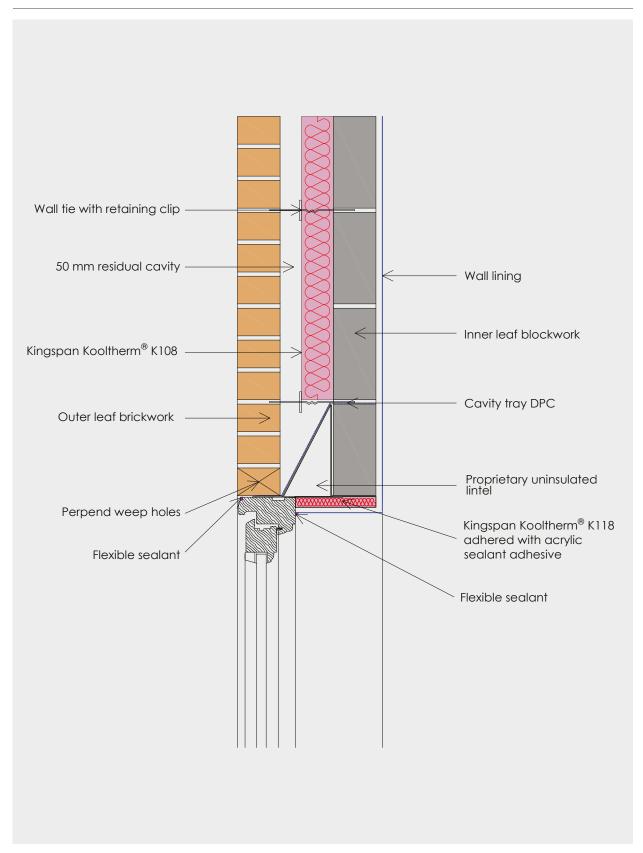
Detail





		Internal blockwork conductivity (W/mK)			
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.258	0.269	0.274	0.305	0.334
Temperature factor (f)	0.89	0.88	0.89	0.89	0.89

E1 - Open back lintel (uninsulated) with perforated steel base plate with insulated reveal



E2 - Open back lintel (insulated) without base plate

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

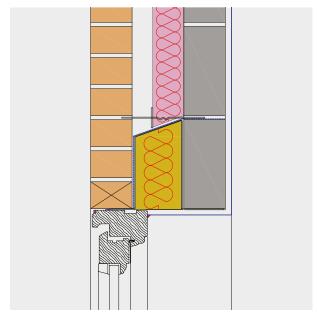
Thermal performance process sequence

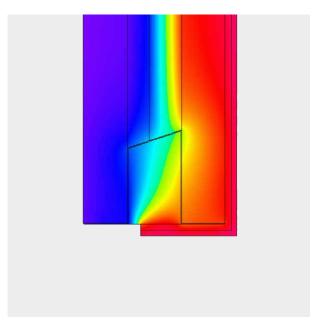
- Ensure Kingspan Kooltherm® K108 is in contact with the lintel.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.

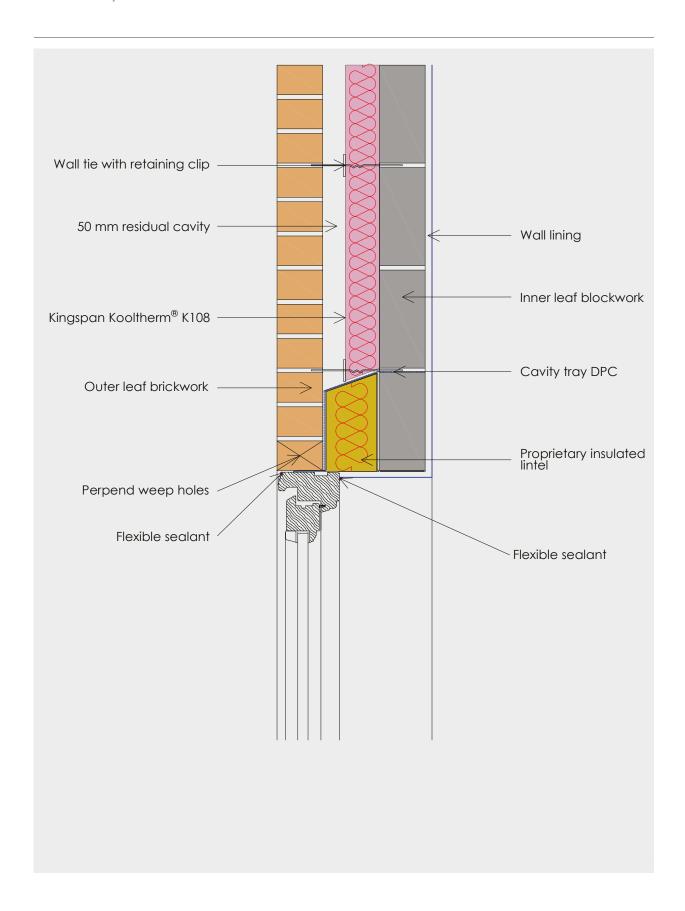
Detail





		Internal blockwork conductivity (W/mK)			
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.157	0.161	0.165	0.182	0.199
Temperature factor (f)	0.94	0.94	0.95	0.95	0.95

E2 - Open back lintel (insulated) without base plate



E2 - Open back lintel (insulated) without base plate with insulated reveal

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

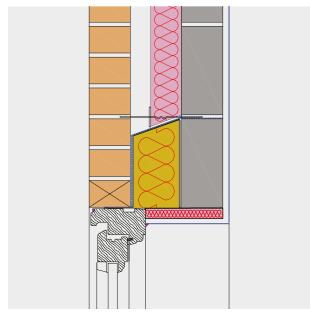
Thermal performance process sequence

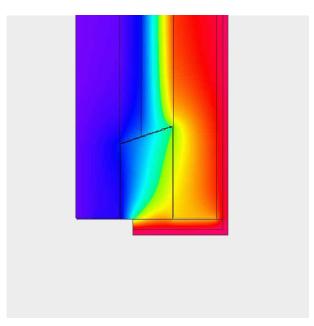
- Ensure Kingspan Kooltherm® K108 is in contact with the lintel.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- 37.5 mm thick Kingspan Kooltherm® K118 added to the window reveal with adhesive and supplementary fixings.
 Ensure Kingspan Kooltherm® K118 butts the window frame.
 Seal the perimeter with flexible sealant.
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.

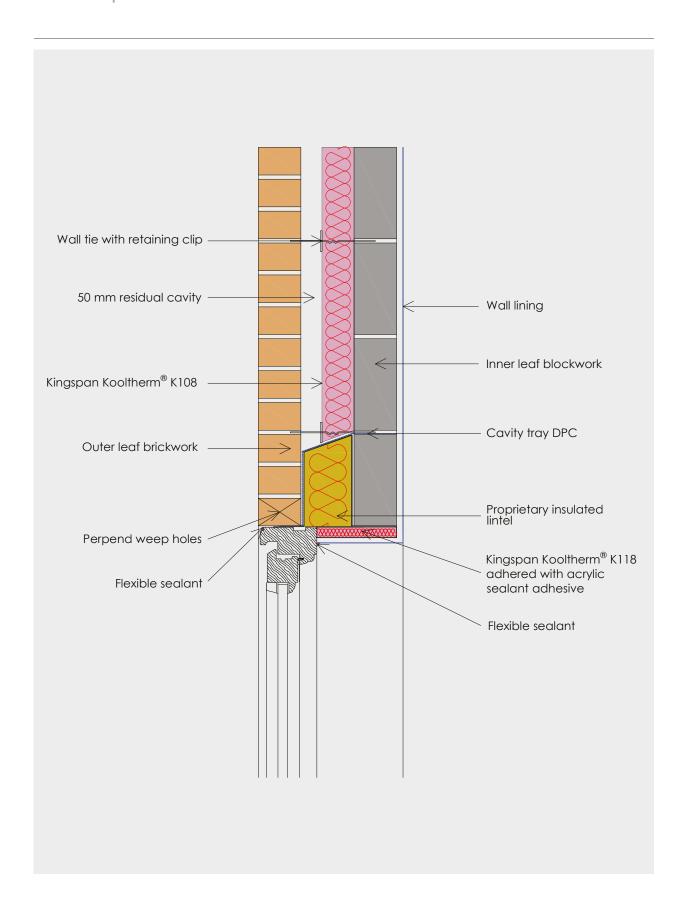
Detail





		Internal blockwork conductivity (W/mK)			
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.128	0.134	0.139	0.161	0.181
Temperature factor (f)	0.93	0.93	0.93	0.93	0.93

E2 - Open back lintel (insulated) without base plate with insulated reveal



E2 - Open back lintel (uninsulated) without base plate

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

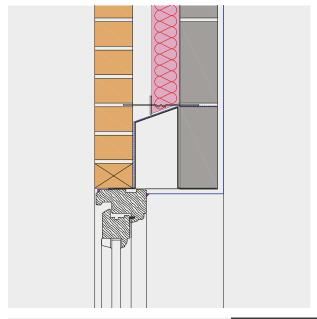
Thermal performance process sequence

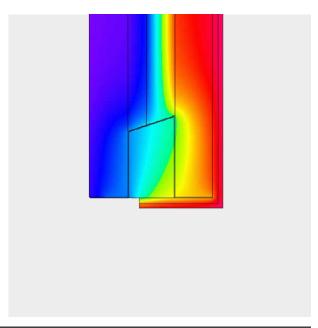
- Ensure Kingspan Kooltherm® K108 is in contact with the lintel.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.

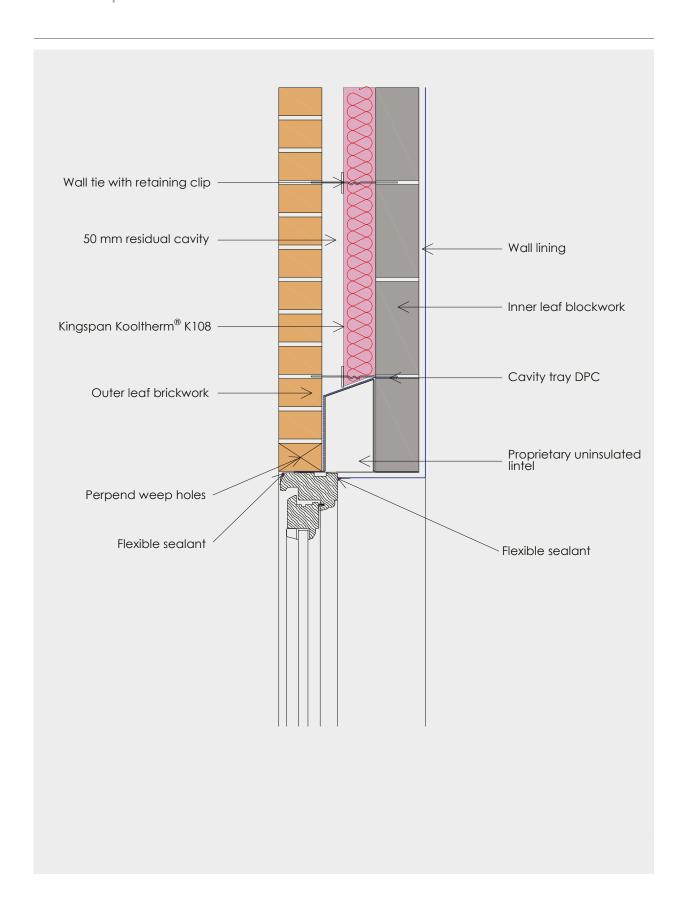
Detail





		Internal blockwork conductivity (W/mK)			
Description	0.11	0.15	0.19	0.51	1.13
U–value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.333	0.342	0.349	0.382	0.416
Temperature factor (f)	0.84	0.85	0.85	0.85	0.86

E2 - Open back lintel (uninsulated) without base plate



E2 - Open back lintel (uninsulated) without base plate with insulated reveal

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

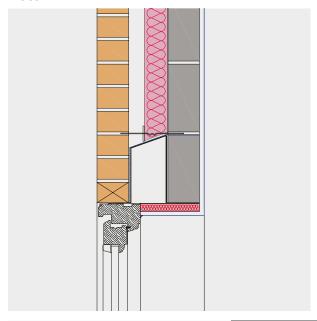
Thermal performance process sequence

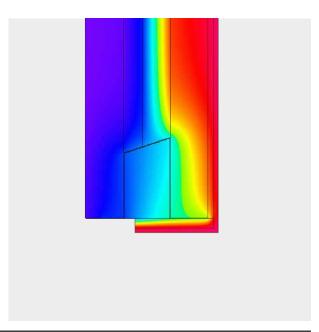
- Ensure Kingspan Kooltherm® K108 is in contact with the lintel.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- 37.5 mm thick Kingspan Kooltherm® K118 added to the window reveal with adhesive and supplementary fixings.
 Ensure Kingspan Kooltherm® K118 butts the window frame.
 Seal the perimeter with flexible sealant.
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.

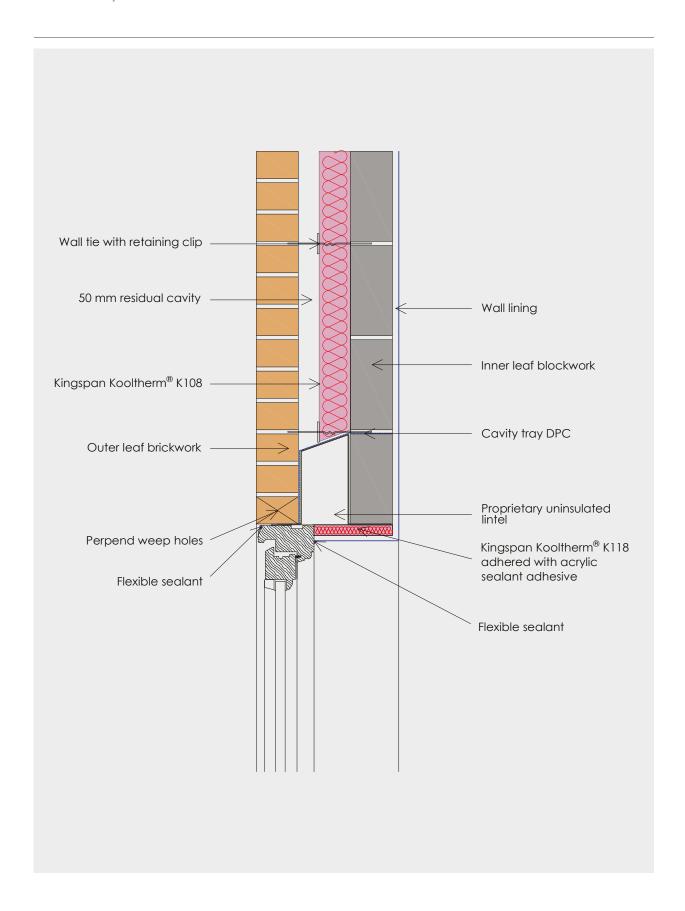
Detail





		Internal blo	ckwork conductiv	rity (W/mK)	
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.226	0.239	0.250	0.298	0.343
Temperature factor (f)	0.89	0.89	0.89	0.88	0.88

E2 - Open back lintel (uninsulated) without base plate with insulated reveal



E2 - Independent steel lintel externally and independent concrete lintel internally

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

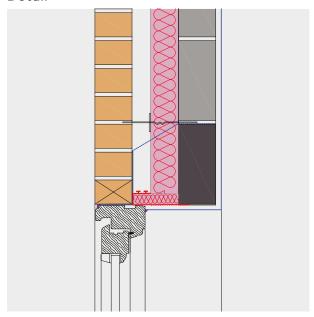
Thermal performance process sequence

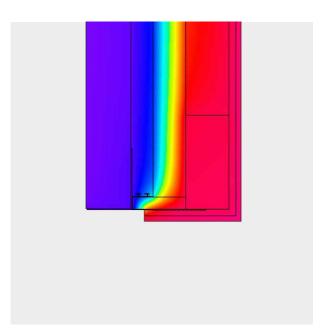
- Ensure Kingspan Kooltherm® K108 is lightly butted up against the Kingspan Kooltherm® Cavity Closer so that there are no gaps between the two products.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps Kingspan Kooltherm® Cavity Closer by no less than 30 mm.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.

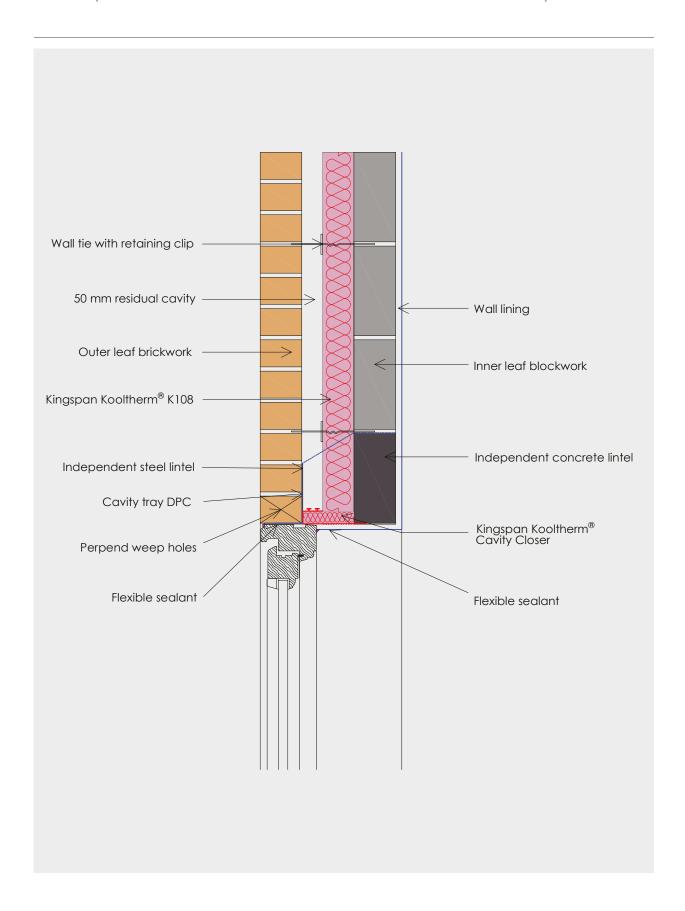
Detail





		Internal blockwork conductivity (W/mK)			
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.025	0.023	0.023	0.021	0.020
Temperature factor (f)	0.98	0.98	0.98	0.98	0.98

E2 - Independent steel lintel externally and independent concrete lintel internally



E2 - Independent steel lintel externally and independent concrete lintel internally with insulated reveal

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

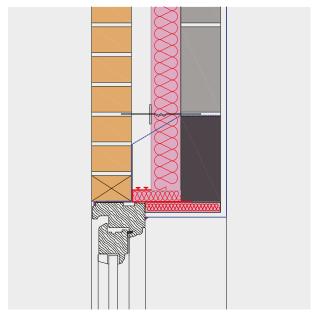
Thermal performance process sequence

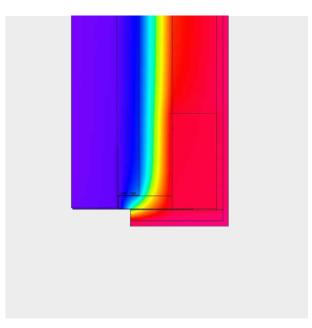
- Ensure Kingspan Kooltherm® K108 is lightly butted up against the Kingspan Kooltherm® Cavity Closer so that there are no gaps between the two products.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps Kingspan Kooltherm® Cavity Closer by no less than 30 mm.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- 37.5 mm thick Kingspan Kooltherm® K118 added to the window reveal with adhesive and supplementary fixings. Ensure Kingspan Kooltherm® K118 butts the window frame. Seal the perimeter with flexible sealant.
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.

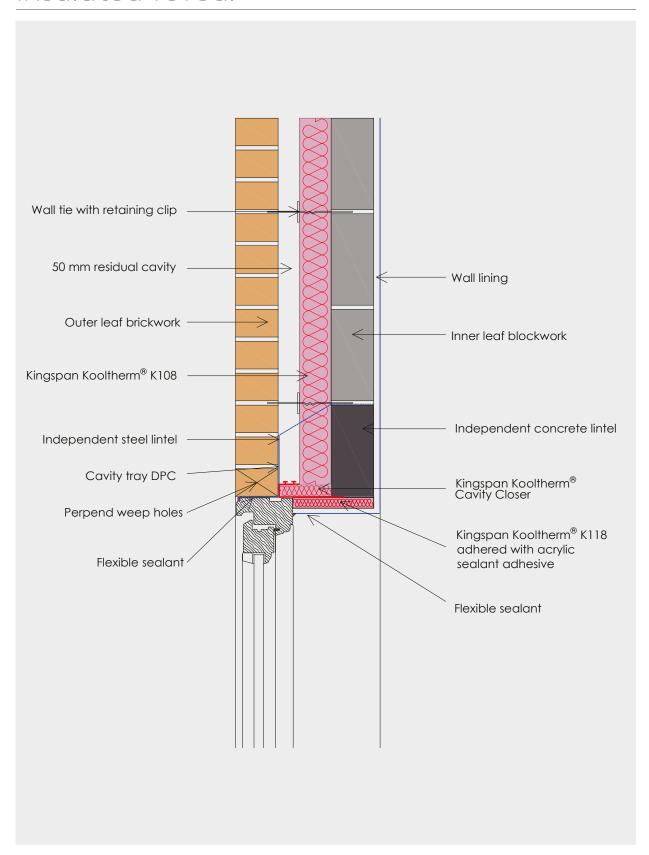
Detail





		Internal blockwork conductivity (W/mK)			
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.011	0.010	0.009	0.007	0.006
Temperature factor (f)	0.98	0.98	0.98	0.98	0.98

E2 - Independent steel lintel externally and independent concrete lintel internally with insulated reveal



E3 - Sill (insulated reveal)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

Thermal performance process sequence

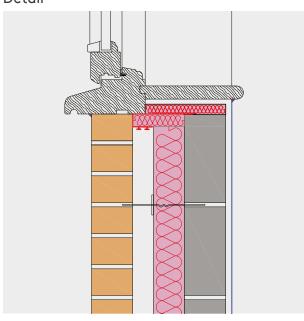
- Kingspan Kooltherm® Cavity Closer should be installed to close the cavity.
- Ensure Kingspan Kooltherm® K108 is lightly butted up against the Kingspan Kooltherm® Cavity Closer so that there are no gaps between the two products.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps Kingspan Kooltherm® Cavity Closer by no less than 30 mm.
- For fully overlapped / checked reveals, ensure window / door frame overlaps Kingspan Kooltherm® Cavity Closer fully / by no less than 80 mm.

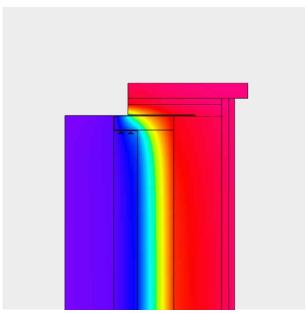
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- 37.5 mm Kingspan Kooltherm® K118 added to the window reveal with adhesive and supplementary fixings.
 Ensure Kingspan Kooltherm® K118 butts the window frame.
 Seal the perimeter with flexible sealant.
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the junction between the internal lining and the window sill board (if used).
- Seal the junction between the window sill board and the window frame member.

Detail

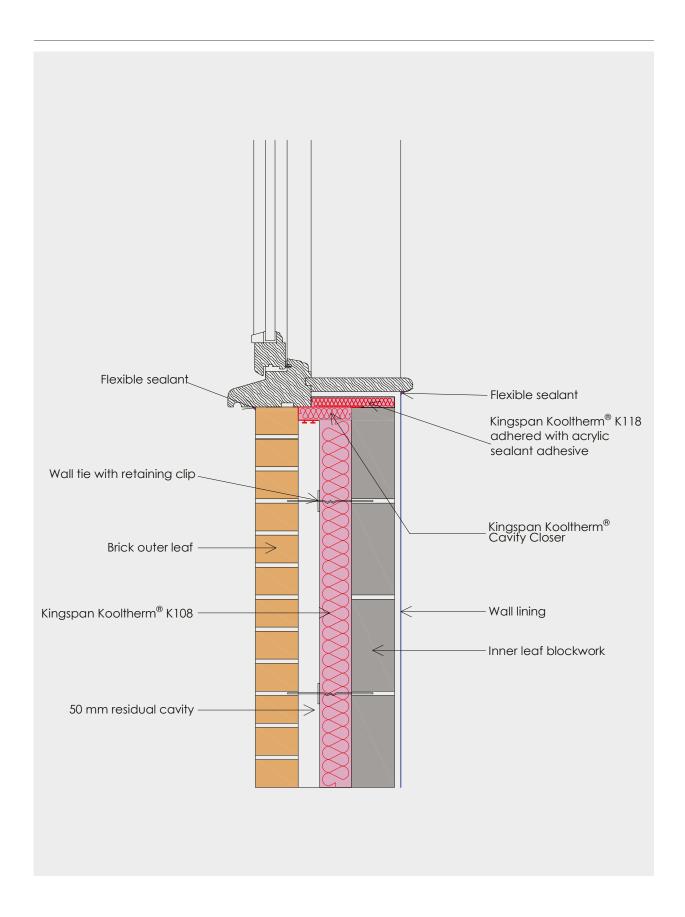




		Internal blockwork conductivity (W/mK)				
Description		0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)		0.16	0.17	0.17	0.18	0.18
Linear thermal transmit	tance Ψ (W/mK)					
Stando	ard 30 mm overlap	0.008	0.008	0.008	0.007	0.007
Full 80	mm overlap	-0.004	-0.004	-0.004	-0.005	-0.005
Temperature factor (f)						
Stando	ard 30 mm overlap	0.98	0.98	0.98	0.98	0.98
Full 80	mm overlap	0.99	0.99	0.99	0.99	0.99

NB Calculations modelled with 30 mm overlap (normal) and full overlap (80 mm).

E3 - Sill (insulated reveal)



E3 - Sill (un-insulated reveal)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

Thermal performance process sequence

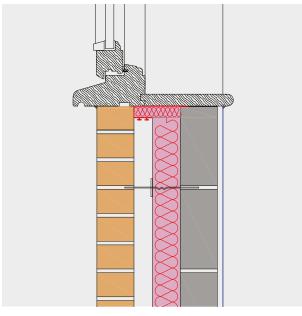
- Kingspan Kooltherm® Cavity Closer should be installed to close the cavity.
- Ensure Kingspan Kooltherm® K108 is lightly butted up against the Kingspan Kooltherm® Cavity Closer so that there are no gaps between the two products.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps Kingspan Kooltherm® Cavity Closer by no less than 30 mm.
- For fully overlapped / checked reveals, ensure window / door frame overlaps Kingspan Kooltherm® Cavity Closer fully / by no less than 80 mm.

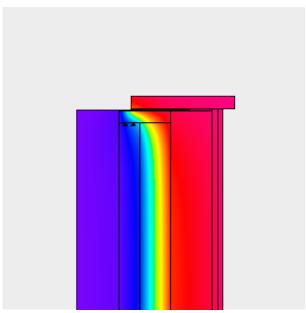
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the junction between the internal lining and the window sill board (if used).
- Seal the junction between the window sill board and the window frame member.

Detail

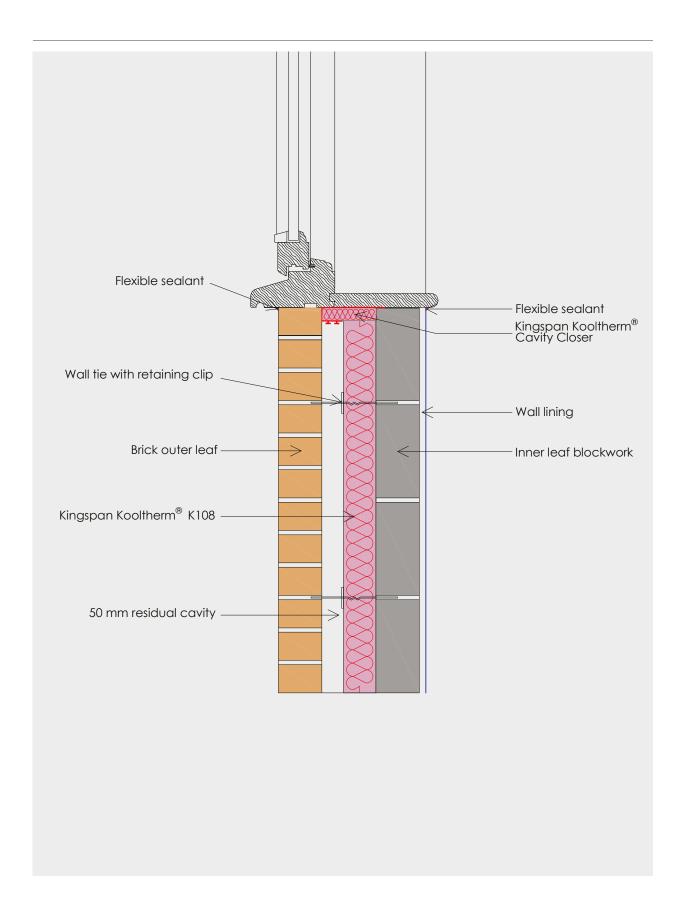




		Internal blockwork conductivity (W/mK)					
Description		0.11	0.15	0.19	0.51	1.13	
U-value achieved (W/m²K)		0.16	0.17	0.17	0.18	0.18	
Linear thermal transn	nittance Ψ (W/mK)						
Star	ndard 30 mm overlap	0.017	0.017	0.017	0.016	0.016	
Full	80 mm overlap	0.003	0.003	0.003	0.003	0.003	
Temperature factor (f)						
Sta	ndard 30 mm overlap	0.94	0.94	0.94	0.94	0.94	
Full	80 mm overlap	0.97	0.97	0.97	0.98	0.98	

NB Calculations modelled with 30 mm overlap (normal) and full overlap (80 mm).

E3 - Sill (un-insulated reveal)



E4 - Jamb (insulated reveal)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

Thermal performance process sequence

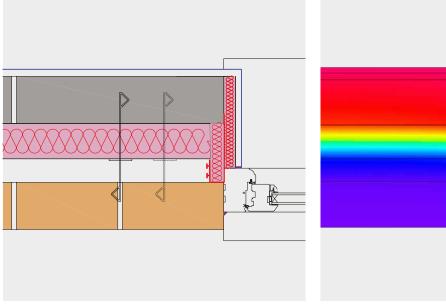
- Kingspan Kooltherm® Cavity Closer should be installed to close the cavity.
- Ensure Kingspan Kooltherm® K108 is in contact with the full length of Kingspan Kooltherm® Cavity Closer.
 If required, fill the gap with insulating expanding foam.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps Kingspan Kooltherm® Cavity Closer by no less than 30 mm.
- For fully overlapped / checked reveals, ensure window / door frame overlaps Kingspan Kooltherm® Cavity Closer fully / by no less than 80 mm.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.

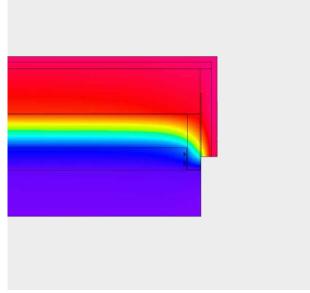
- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- At the vertical edges of openings and at vertical unreturned or unbounded edges (e.g. movement joints), additional wall ties should be used at a rate of one tie per 300 mm height or equivalent, placed not more than 225 mm from the edge.
- Alternatively, use an additional wall tie within 225 mm of the opening / vertical edge on each board course (450 mm) level to satisfy the structural requirements of the wall. Avoid penetrating the board, as this may introduce an unacceptable risk of water penetration. Place additional ties on each board course to compensate.

Air barrier process sequence

- 37.5 mm Kingspan Kooltherm® K118 added to the window reveal with adhesive and supplementary fixings.
 Ensure Kingspan Kooltherm® K118 butts the window frame.
 Seal the perimeter with flexible sealant.
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant
- Seal the junction between the window sill board and the window frame member.

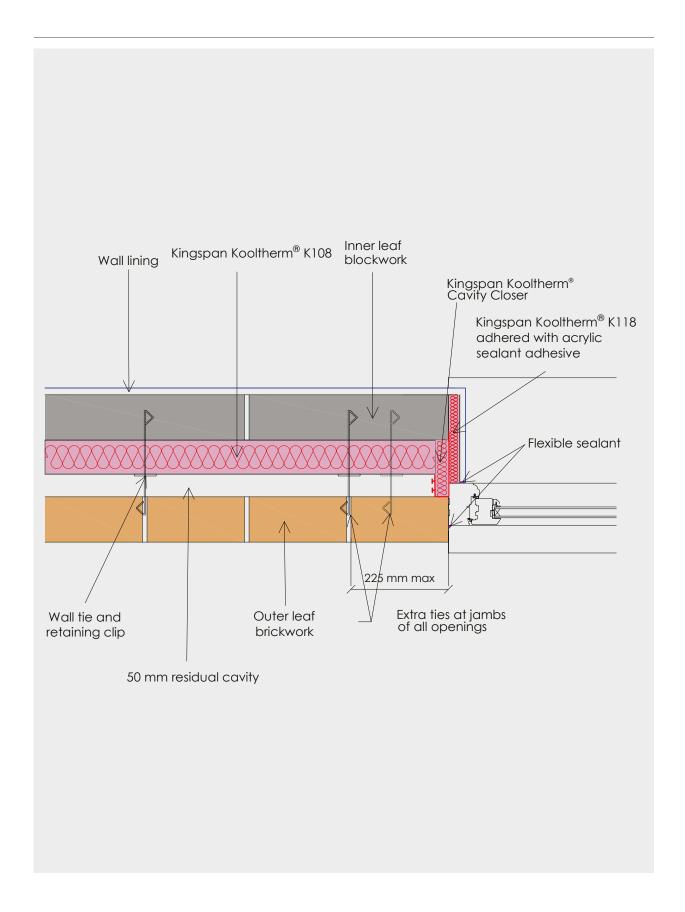
Detail





		Internal blockwork conductivity (W/mK)					
Description		0.11	0.15	0.19	0.51	1.13	
U-value achieved (W/m²K)		0.16	0.17	0.17	0.18	0.18	
Linear the	rmal transmittance Ψ (W/mK)						
	Standard 30 mm overlap	0.009	0.009	0.009	0.008	0.008	
	Full 80 mm overlap	-0.002	-0.003	-0.003	-0.003	-0.004	
Temperati	ure factor (f)						
	Standard 30 mm overlap	0.96	0.96	0.96	0.96	0.96	
	Full 80 mm overlap	0.98	0.98	0.98	0.99	0.99	

E4 - Jamb (insulated reveal)



E4 - Jamb (un-insulated reveal)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

Thermal performance process sequence

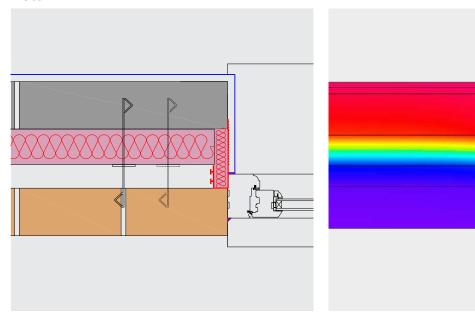
- Kingspan Kooltherm® Cavity Closer should be installed to close the cavity.
- Ensure Kingspan Kooltherm® K108 is in contact with the full length of Kingspan Kooltherm® Cavity Closer.
 If required, fill the gap with insulating expanding foam.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps Kingspan Kooltherm® Cavity Closer by no less than 30 mm.
- For fully overlapped / checked reveals, ensure window / door frame overlaps Kingspan Kooltherm® Cavity Closer fully / by no less than 80 mm.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.

- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- At the vertical edges of openings and at vertical unreturned or unbounded edges (e.g. movement joints), additional wall ties should be used at a rate of one tie per 300 mm height or equivalent, placed not more than 225 mm from the edge.
- Alternatively, use an additional wall tie within 225 mm of the opening / vertical edge on each board course (450 mm) level to satisfy the structural requirements of the wall. Avoid penetrating the board, as this may introduce an unacceptable risk of water penetration. Place additional ties on each board course to compensate.

Air barrier process sequence

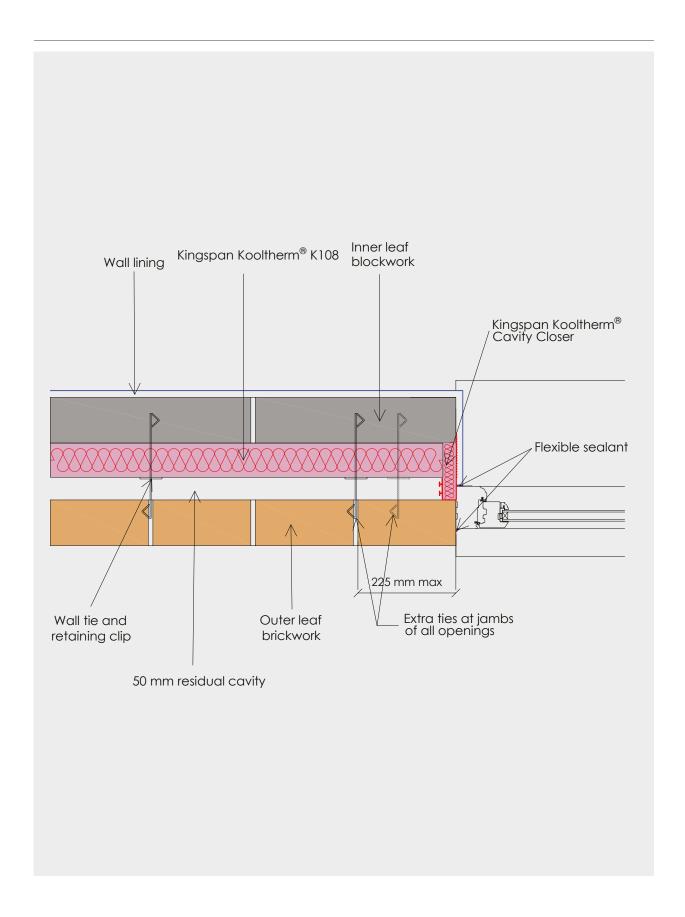
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the junction between the window sill board and the window frame member.

Detail



	Internal blockwork conductivity (W/mK)					
Description	0.11	0.15	0.19	0.51	1.13	
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18	
Linear thermal transmittance Ψ (W/mK)						
Standard 30 mm overlap	0.018	0.018	0.017	0.017	0.016	
Full 80 mm overlap	0.002	0.001	0.001	0.001	0.000	
Temperature factor (f)						
Standard 30 mm overlap	0.93	0.93	0.93	0.93	0.93	
Full 80 mm overlap	0.97	0.97	0.97	0.97	0.97	

E4 - Jamb (un-insulated reveal)



E5 - Ground floor (solid concrete slab)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

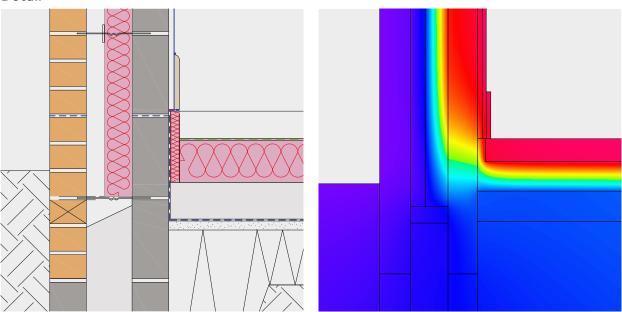
Thermal performance process sequence

- Install 25 mm (minimum) Kingspan Kooltherm® K103 Floorboard vertically around the perimeter of the floor. Install the upstand insulation so that it is flush with the floor finish. Kingspan Kooltherm® K103 or vertical perimeter insulation must tightly abut the inner leaf of blockwork.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- Ensure Kingspan Kooltherm® K108 is installed at least 150 mm below the top surface of Kingspan Kooltherm® K103 perimeter insulation.
- The cavity and wall ties should be kept clean of mortar or other debris during construction.
- Ensure all Kingspan Kooltherm® K108 joints are lightly butted.

Air barrier process sequence

- Apply flexible sealant between the wall lining and floor lining.
- Apply flexible sealant between the skirting board and the floor screed / finish.
- Seal all penetrations through the air barrier using a flexible sealant or plaster mortar.

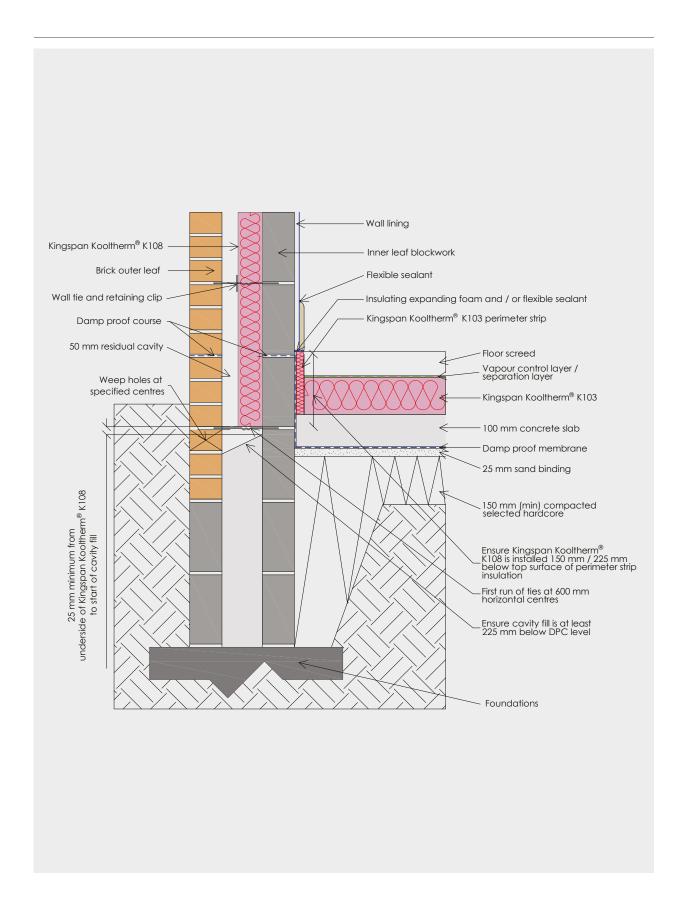
Detail



	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.053	0.059	0.065	0.103	0.165
Temperature factor (f)	0.94	0.94	0.94	0.94	0.93

NB Calculations based on 120 mm Kingspan Kooltherm® K103 insulation. Cavity fill thermal conductivity taken as 1.4 W/mK (concrete).

E5 - Ground floor (solid concrete slab)



E5 - Ground floor (beam & block - parallel)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

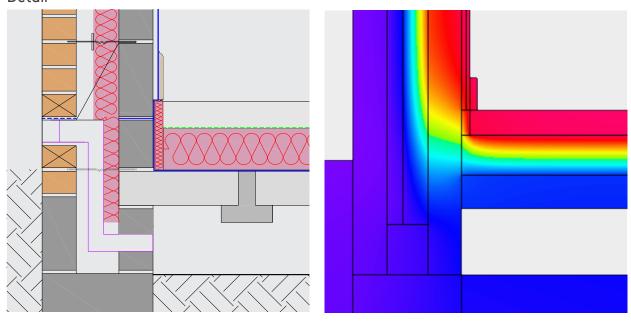
Thermal performance process sequence

- Install 25 mm (minimum) Kingspan Kooltherm® K103 vertically around the perimeter of the floor. Install the upstand insulation so that it is flush with the floor finish. Kingspan Kooltherm® K103 or vertical perimeter insulation must tightly abut the inner leaf of blockwork.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- Ensure Kingspan Kooltherm® K108 is installed at least 150 mm below the top surface of the floor beam / bottom of the insulation
- The cavity and wall ties should be kept clean of mortar or other debris during construction.
- Ensure all Kingspan Kooltherm® K108 joints are lightly butted.

Air barrier process sequence

- Apply flexible sealant between the wall lining and floor lining.
- Apply flexible sealant between the skirting board and the floor screed / finish.
- Seal all penetrations through the air barrier using a flexible sealant or plaster mortar.

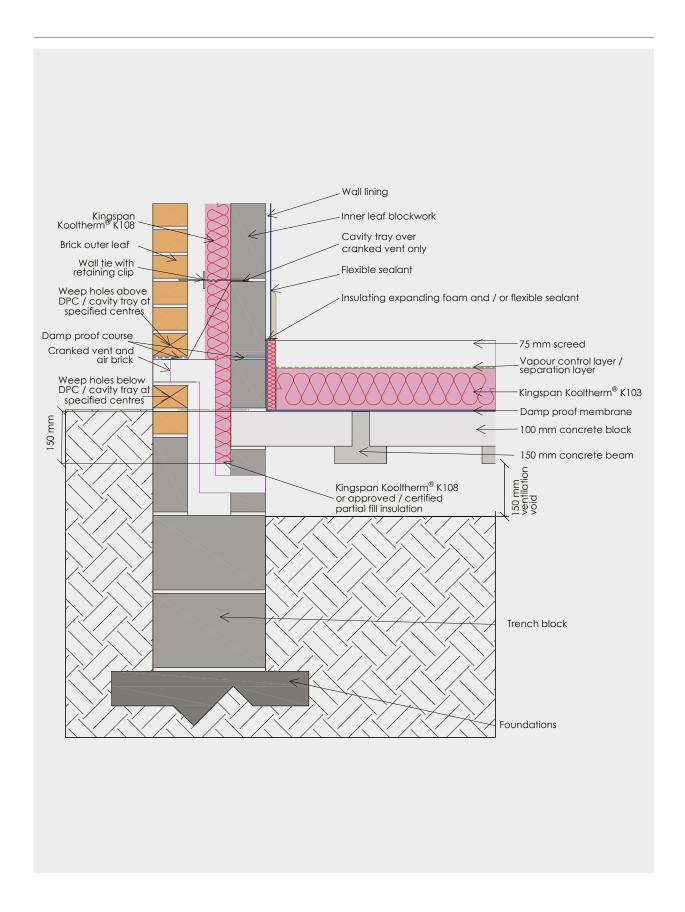
Detail



	Internal blockwork conductivity (W/mK)					
Description	0.11	0.15	0.19	0.51	1.13	
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18	
Linear thermal transmittance Ψ (W/mK)	0.143	0.152	0.161	0.199	0.263	
Temperature factor (f)	0.95	0.95	0.94	0.94	0.91	

 $NB\ Calculations\ based\ on\ 120\ mm\ Kingspan\ Kooltherm^{\oplus}\ K103\ insulation.\ Trench\ block\ thermal\ conductivity\ taken\ as\ 0.24\ W/mK.$

E5 - Ground floor (beam & block - parallel)



E5 - Ground floor (beam & block - perpendicular)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

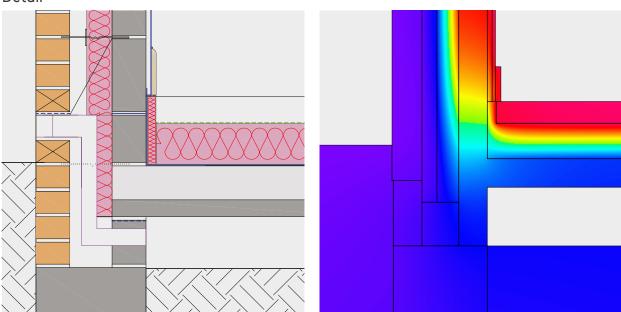
Thermal performance process sequence

- Install 25 mm (minimum) Kingspan Kooltherm® K103 vertically around the perimeter of the floor. Install the upstand insulation so that it is flush with the floor finish. Kingspan Kooltherm® K103 or vertical perimeter insulation must tightly abut the inner leaf of blockwork.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- Ensure Kingspan Kooltherm® K108 is installed at least 150 mm below the top surface of the floor beam / bottom of the insulation
- The cavity and wall ties should be kept clean of mortar or other debris during construction.
- Ensure all Kingspan Kooltherm® K108 joints are lightly butted.

Air barrier process sequence

- Apply flexible sealant between the wall lining and floor lining.
- Apply flexible sealant between the skirting board and the floor screed / finish.
- Seal all penetrations through the air barrier using a flexible sealant or plaster mortar.

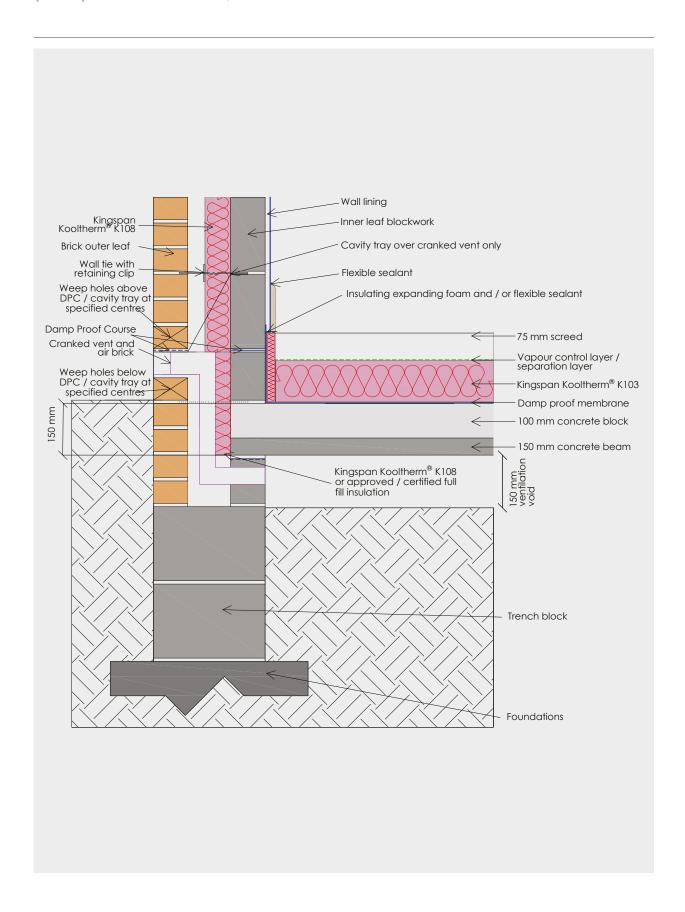
Detail



	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.144	0.152	0.161	0.200	0.271
Temperature factor (f)	0.95	0.95	0.94	0.92	0.89

 $NB\ Calculations\ based\ on\ 120\ mm\ Kingspan\ Kooltherm^{\oplus}\ K103\ insulation.\ Trench\ block\ thermal\ conductivity\ taken\ as\ 0.24\ W/mK.$

E5 - Ground floor (beam & block - perpendicular)



E5 - Ground floor (suspended timber floor)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

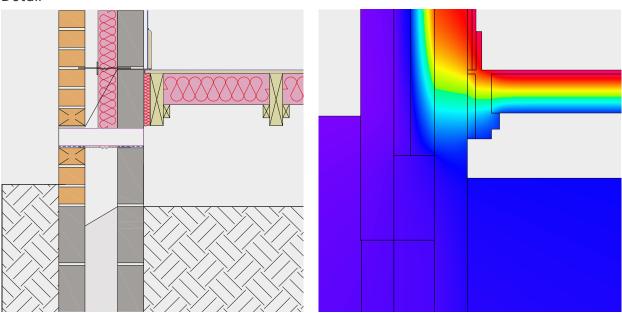
Thermal performance process sequence

- Install 25 mm (minimum) Kingspan Kooltherm® K103 vertically around the perimeter of the floor. Install the upstand insulation so that it is flush with the floor finish. Kingspan Kooltherm® K103 or vertical perimeter insulation must tightly abut the inner leaf of blockwork.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- Ensure Kingspan Kooltherm® K108 is installed at least 250 mm below the top of the floor joist.
- The cavity and wall ties should be kept clean of mortar or other debris during construction.
- Ensure all Kingspan Kooltherm® K108 joints are lightly butted.

Air barrier process sequence

- Apply flexible sealant between the wall lining and floor lining.
- Apply flexible sealant between the skirting board and the floor screed / finish.
- Seal all penetrations through the air barrier using a flexible sealant or plaster mortar.

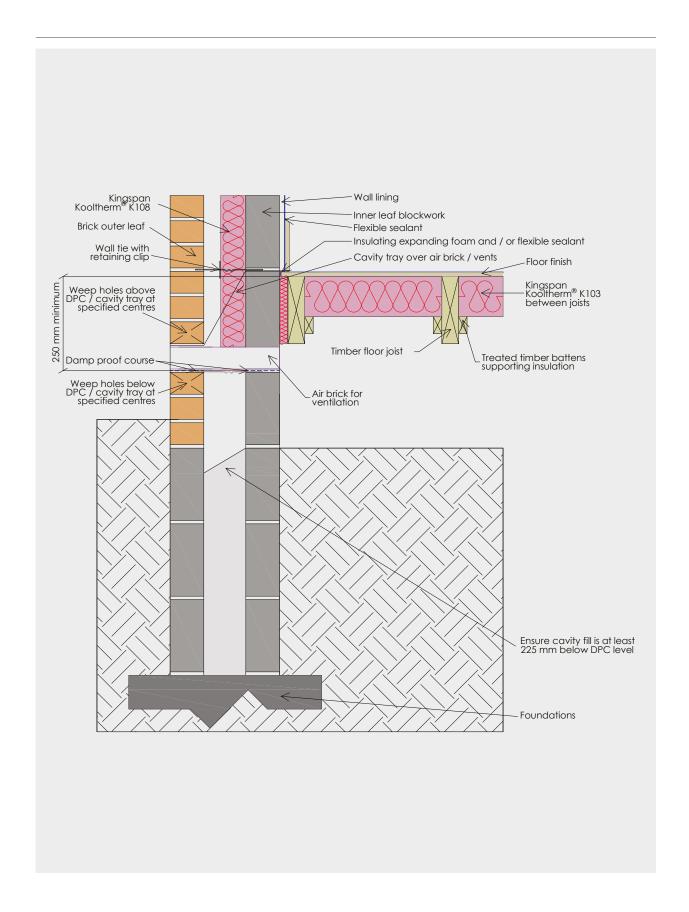
Detail



	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.056	0.062	0.068	0.110	0.187
Temperature factor (f)	0.88	0.88	0.87	0.86	0.85

 $NB\ Calculations\ based\ on\ 120\ mm\ Kingspan\ Kooltherm^{0}\ K103\ insulation.\ Cavity\ fill\ thermal\ conductivity\ taken\ as\ 1.4\ W/mK\ (concrete).$

E5 - Ground floor (suspended timber floor)



E6 - Intermediate floor (concrete)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

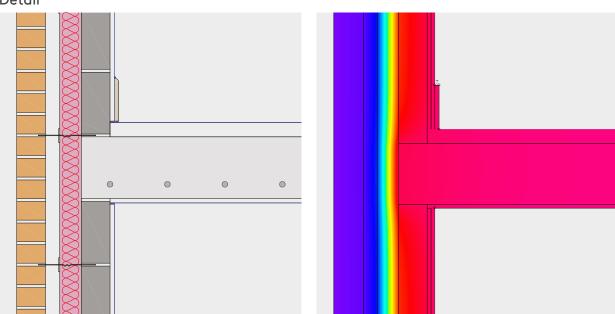
Thermal performance process sequence

- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- Continue Kingspan Kooltherm® K108 across the intermediate floor abutment zone.
- The cavity and wall ties should be kept clean of mortar or other debris during construction.
- Ensure all Kingspan Kooltherm® K108 joints are lightly butted.

Air barrier process sequence

- Seal between the wall lining and floor screed lining with flexible sealant or plaster / screed mortar.
- Seal between the wall lining and ceiling lining with flexible sealant or plaster mortar.
- Apply flexible sealant between the skirting board and the floor screed / finish.
- Seal all penetrations through the air barrier using a flexible sealant or plaster mortar.
- Ensure a continuous bed of mortar between the floor slab and blockwork.

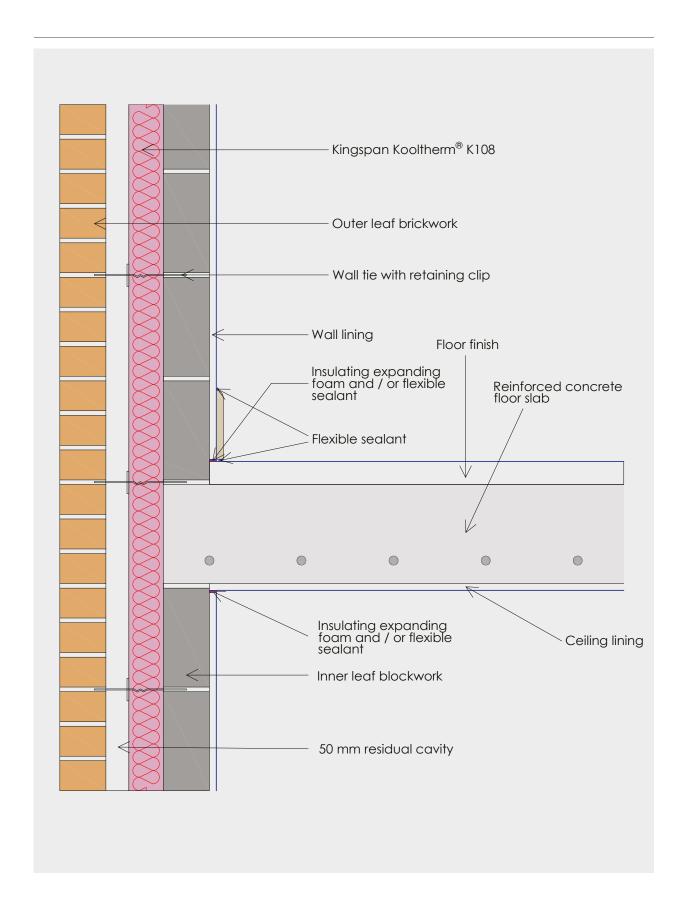
Detail



	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U–value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.009	0.008	0.007	0.005	0.004
Temperature factor (f)	0.98	0.97	0.97	0.97	0.97

 $NB\ Calculations\ based\ on\ 250\ mm\ reinforced\ concrete\ intermediate\ floor.\ Ceiling\ lining\ to\ floor\ 15\ mm\ dense\ plaster.$

E6 - Intermediate floor (concrete)



E6 - Intermediate floor (timber)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

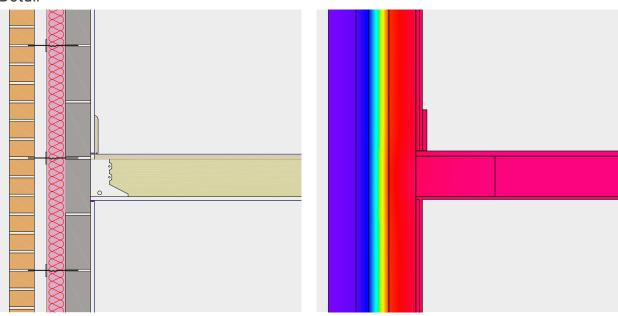
Thermal performance process sequence

- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- Continue Kingspan Kooltherm® K108 across the intermediate floor abutment zone.
- The cavity and wall ties should be kept clean of mortar or other debris during construction.
- Ensure all Kingspan Kooltherm® K108 joints are lightly butted.

Air barrier process sequence

- Seal between the wall lining and floor finish with flexible sealant.
- Seal between the wall lining and ceiling lining with flexible sealant
- Apply flexible sealant between the skirting board and the floor screed / finish.
- Seal all penetrations through the air barrier using a flexible sealant or plaster mortar.

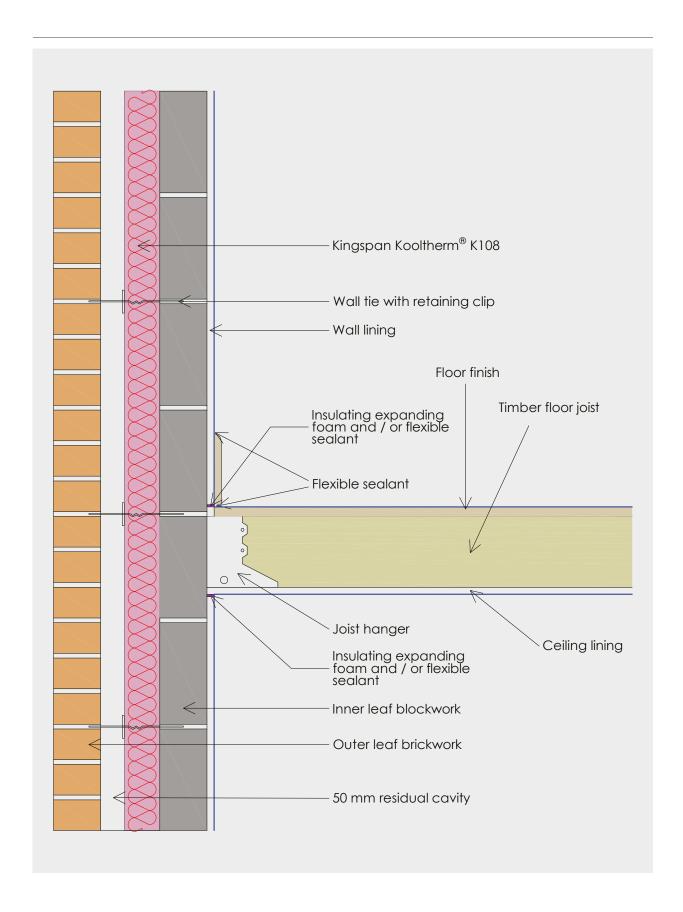
Detail



	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.001	0.001	0.001	0.001	0.002
Temperature factor (f)	0.93	0.97	0.98	0.97	0.97

NB Calculations based on 150 mm deep timber joists partially filled with 100 mm mineral wool (0.044 W/mK). Floor finish thermal conductivity 0.15 W/mK. Joist hanger thermal conductivity 50 W/mK (steel).

E6 - Intermediate floor (timber)



E10 - Eaves (insulation at ceiling level)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

Thermal performance process sequence

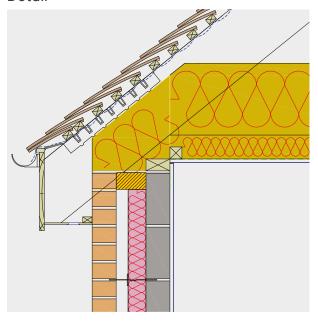
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- Ensure the gap between the wall plate and eaves ventilator is completely filled with flexible insulation. The flexible insulation is to have an R-value of 1.2 m²K/W or higher.
- The flexible insulation should be tucked down the head of the cavity to enable continuity of the flexible insulation and Kingspan Kooltherm® K108 throughout the junction.
- Ensure the full depth of ceiling insulation, between and over joist ceiling insulation, abuts the eaves insulation.
- Kingspan Kooltherm® K108 and eaves insulation should be firmly held against / butted tight against the fire stop.

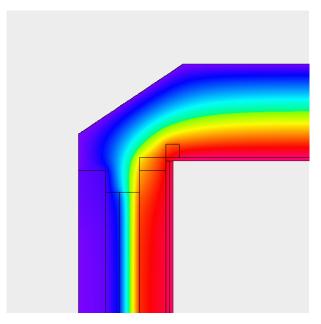
- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- Ensure all Kingspan Kooltherm® K108 joints are lightly butted.

Air barrier process sequence

- Seal the wall plate on a continuous layer of mortar.
- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant or plaster mortar.

Detail

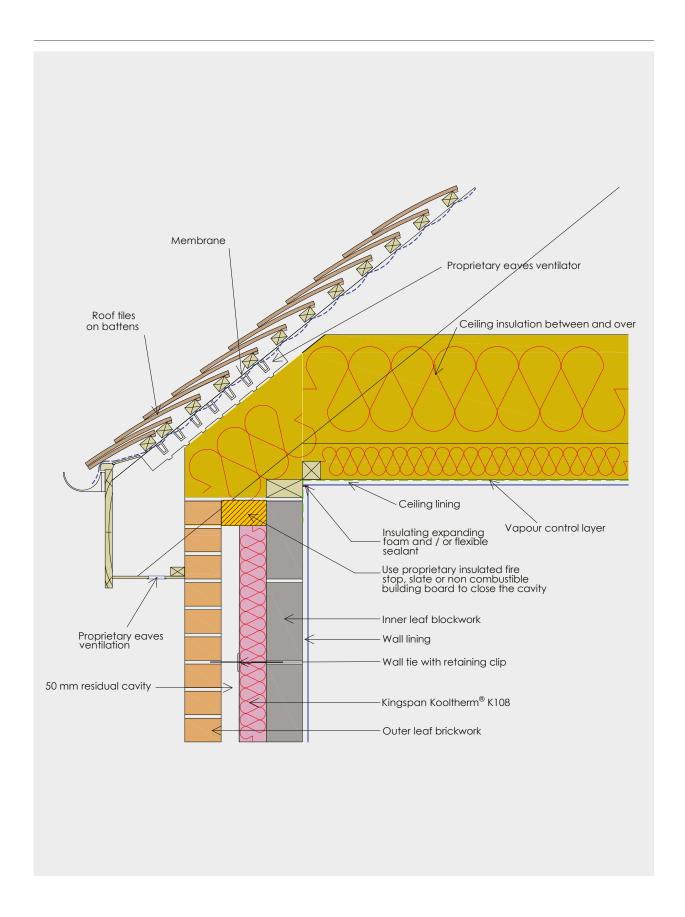




	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.045	0.046	0.046	0.048	0.050
Temperature factor (f)	0.93	0.93	0.93	0.94	0.94

 $NB\ Calculations\ based\ on\ a\ ceiling\ with\ 100\ mm\ mineral\ wool\ (0.044\ W/mK)\ between\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists.$

E10 - Eaves (insulation at ceiling level)



E11 - Eaves (insulation at rafter level)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

Thermal performance process sequence

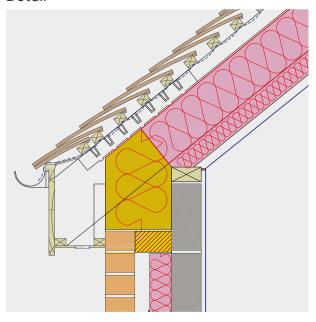
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- Ensure the gap between the wall plate and eaves ventilator is completely filled with flexible insulation. The flexible insulation is to have an R-value of 1.2 m²K/W or higher.
- The flexible insulation should be tucked down the head of the cavity to enable continuity of the flexible insulation and Kingspan Kooltherm® K108 throughout the junction.
- Ensure the full depth of ceiling insulation, between and over joist ceiling insulation, abuts the eaves insulation.
- Kingspan Kooltherm® K108 and eaves insulation should be firmly held against / butted tight against the fire stop.

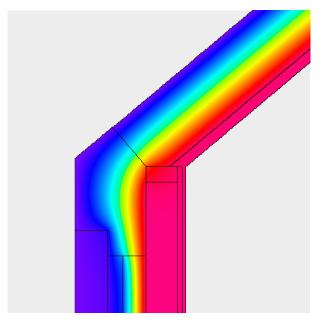
- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- Ensure all Kingspan Kooltherm® K108 joints are lightly butted.

Air barrier process sequence

- Bed the wall plate on a continuous layer of mortar.
- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant or plaster mortar.

Detail

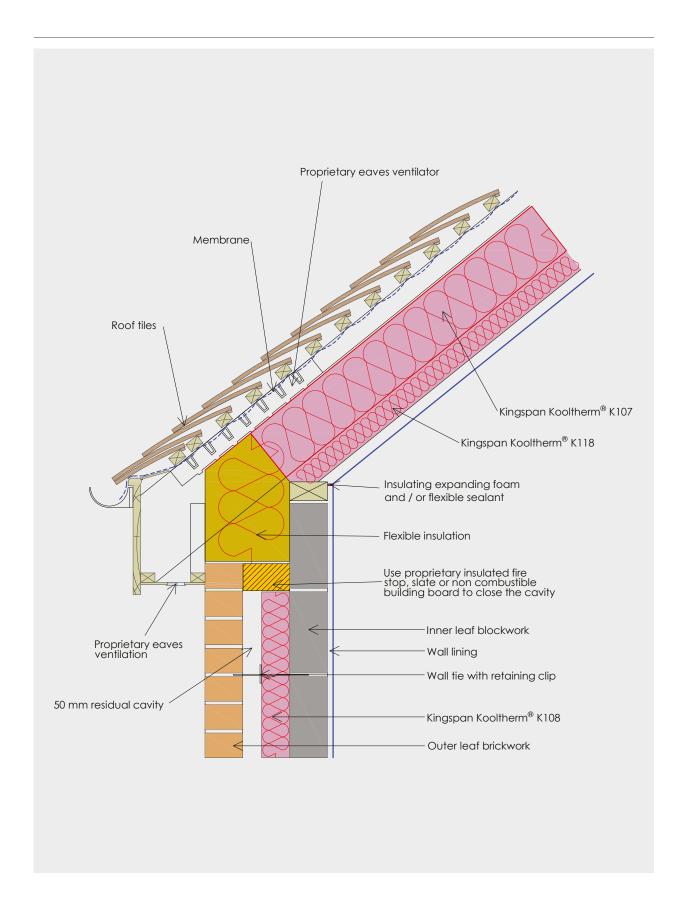




	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.061	0.060	0.063	0.067	0.069
Temperature factor (f)	0.97	0.97	0.97	0.97	0.97

 $NB\ Calculations\ based\ on\ 150\ mm\ Kingspan\ Kooltherm^{\circ}\ K107\ Pitched\ Roof\ Board\ between\ rafters\ and\ 62.5\ mm\ Kingspan\ Kooltherm^{\circ}\ K118\ beneath\ rafters\ Annex of\ Board\ between\ rafters\ and\ 62.5\ mm\ Kingspan\ Kooltherm^{\circ}\ K118\ beneath\ rafters\ Annex of\ Board\ between\ rafters\ and\ 62.5\ mm\ Kingspan\ Kooltherm^{\circ}\ K118\ beneath\ rafters\ Annex of\ Board\ between\ rafters\ and\ 62.5\ mm\ Kingspan\ Kooltherm^{\circ}\ K118\ beneath\ rafters\ Annex of\ Board\ between\ rafters\ and\ 62.5\ mm\ Kingspan\ Kooltherm^{\circ}\ K118\ beneath\ rafters\ Annex of\ Board\ between\ Rafters\ Annex of\ Rafters\ Annex of\$

E11 - Eaves (insulation at rafter level)



E12 - Gable (insulation at ceiling level)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

Thermal performance process sequence

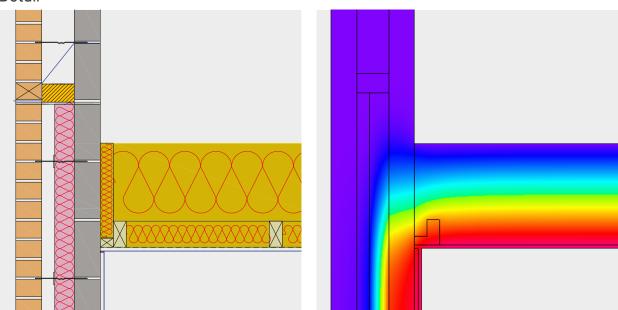
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- Pack flexible insulation between the last truss / joist and gable wall.
- Ensure the ceiling insulation over the truss / joist tightly abuts the flexible insulation packed between the last truss / joists.
- Ensure the ceiling insulation between and over the truss / joists extends to the inner edge of the wall.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

- Kingspan Kooltherm® K108 is to be installed a minimum of 200 mm above the top surface of the ceiling insulation.
- Ensure all Kingspan Kooltherm® K108 joints are lightly butted.

Air barrier process sequence

- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

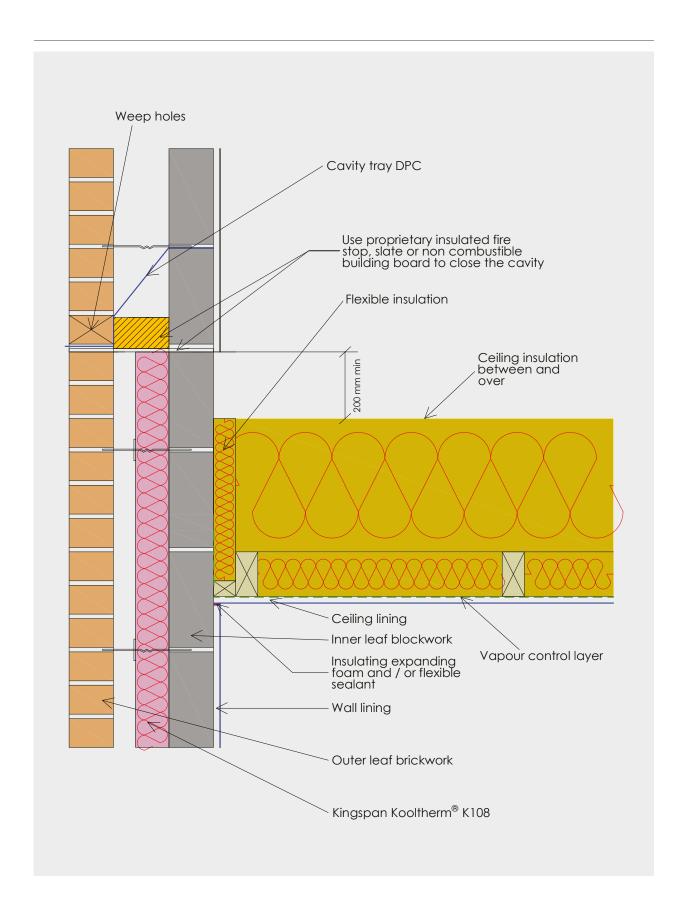
Detail



	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.052	0.058	0.068	0.099	0.165
Temperature factor (f)	0.92	0.92	0.91	0.89	0.86

 $NB\ Calculations\ based\ on\ a\ ceiling\ with\ 100\ mm\ mineral\ wool\ (0.044\ W/mK)\ between\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ above\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ above$

E12 - Gable (insulation at ceiling level)



E13 - Gable (insulation at rafter level)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

Thermal performance process sequence

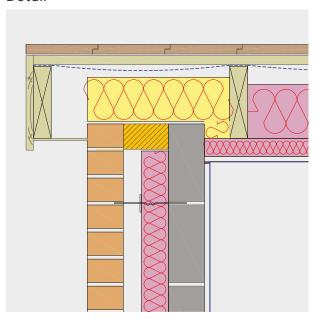
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- Ensure the gap between the wall plate and eaves ventilator is completely filled with flexible insulation. The flexible insulation is to have an R-value of 1.2 m²K/W or higher.
- The flexible insulation should be tucked down the head of the cavity to enable continuity of this and Kingspan Kooltherm® K108 throughout the junction.
- Ensure the full depth of ceiling insulation, between and over joist ceiling insulation, abuts the eaves insulation.
- Kingspan Kooltherm® K108 should be firmly held against / butted tight against the fire stop.

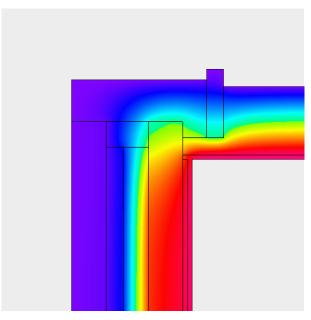
 The cavity and wall ties should be kept clean of mortar / other debris during construction.

Air barrier process sequence

- Bed the wall plate on a continuous layer of mortar.
- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

Detail

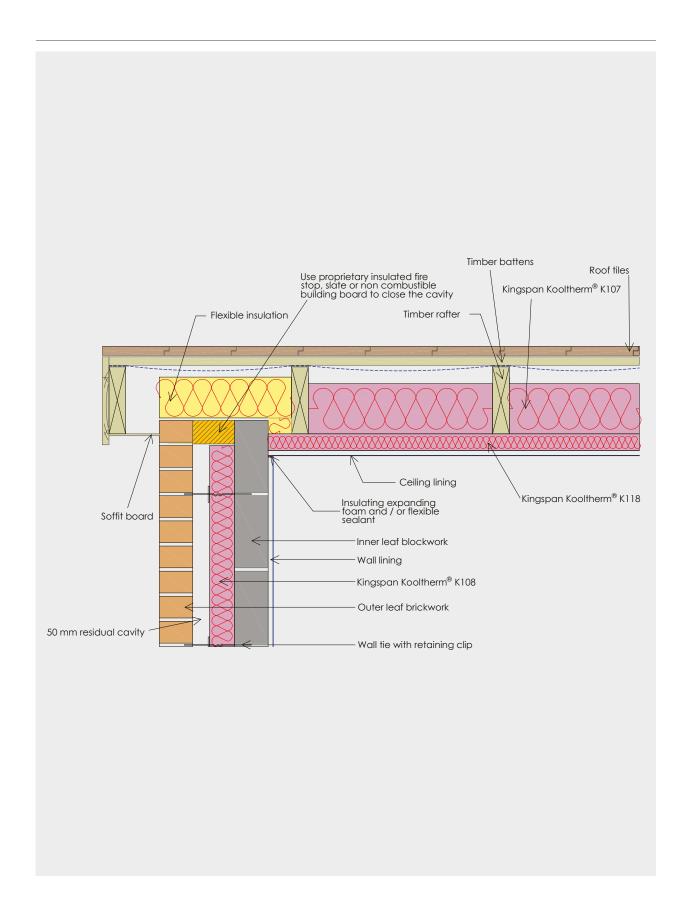




	Internal blockwork conductivity (W/mK)					
Description	0.11	0.15	0.19	0.51	1.13	
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18	
Linear thermal transmittance Ψ (W/mK)	0.055	0.058	0.053	0.072	0.082	
Temperature factor (f)	0.92	0.92	0.92	0.92	0.93	

 $NB\ Calculations\ based\ on\ 150\ mm\ Kingspan\ Kooltherm^{9}\ K107\ between\ rafters\ and\ 62.5\ mm\ Kingspan\ Kooltherm^{9}\ K118\ beneath\ rafters.$

E13 - Gable (insulation at rafter level)



E14 - Flat roof (no parapet)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

Thermal performance process sequence

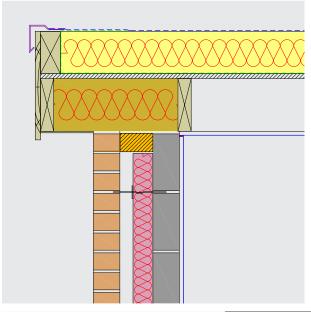
- Ensure Kingspan Kooltherm® K108 is taken up level with the top of the wall and firmly held against / butted tight against the fire stop.
- Ensure all Kingspan Kooltherm® K108 joints are lightly butted.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

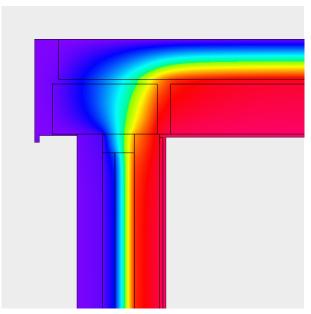
- Ensure Kingspan Thermaroof® TR26 / TR27 or Kingspan Thermataper® TT46 / TT47 warm deck roof insulation extends to the edge of the roof.
- Pack flexible insulation between the last joist / gable ladder. Fully fill the void and ensure the insulation is in contact with the roof deck and cavity closer.

Air barrier process sequence

- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

Detail

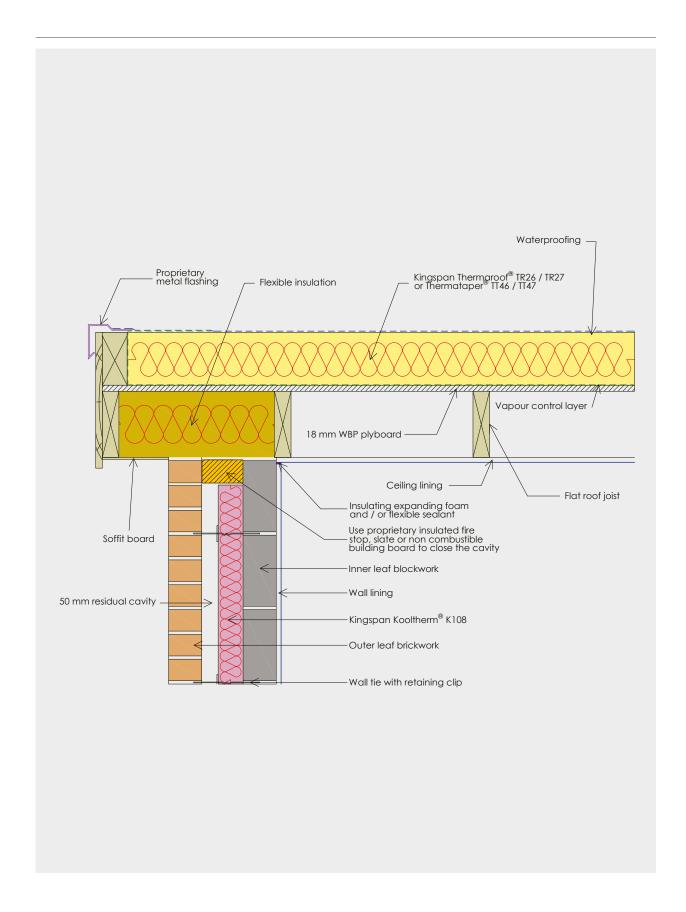




		Internal blockwork conductivity (W/mK)					
Descriptio	on	0.11	0.15	0.19	0.51	1.13	
U-value a	rchieved (W/m²K)	0.16	0.17	0.17	0.18	0.18	
Linear thermal transmittance Ψ (W/mK)							
	Kingspan Thermaroof® TR26	0.048	0.048	0.049	0.051	0.052	
	Kingspan Thermaroof® TR27	0.049	0.049	0.050	0.052	0.054	
Temperat	ure factor (f)						
	Kingspan Thermaroof® TR26	0.96	0.96	0.96	0.96	0.96	
	Kingspan Thermaroof® TR27	0.96	0.95	0.96	0.96	0.95	

NB Calculations based on 160 mm Kingspan Thermaroof® TR27 / TR26 for the flat roof. If Kingspan Thermataper® TT47 / TT46 is used, a minimum thickness of 160 mm would need to be accommodated at the edge of the roof. This would allow the above Ψ -values to be used (TR27 for TT47 and TR26 for TT46).

E14 - Flat roof (no parapet)



E15 - Flat roof (with parapet)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

Thermal performance process sequence

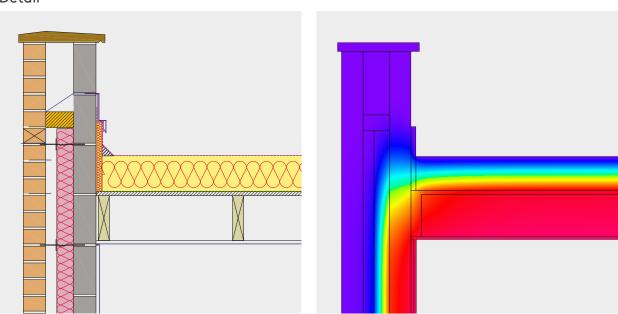
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- Install 25 mm (min.) Kingspan Thermaroof® TR26 / TR27 upstand insulation around the parapet.
- Ensure Kingspan Thermaroof® TR26 / TR27 roof or upstand Insulation tightly abuts the inner face of the parapet blockwork.
- Ensure there is a distance of at least 300 mm (min.) between the top of the Kingspan Thermaroof® TR26 / TR27 upstand insulation and the bottom of the Kingspan Thermaroof® TR26 / TR27 or Kingspan Thermataper® TT46 / TT47 roof insulation.

- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- Kingspan Kooltherm® K108 should be firmly held against / butted lightly against fire stop.

Air barrier process sequence

- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

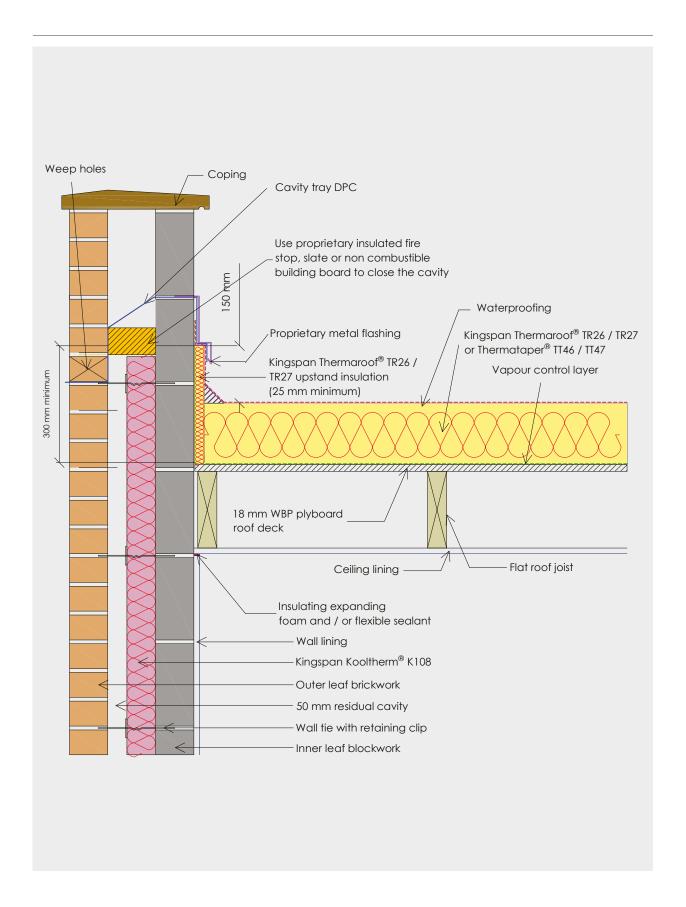
Detail



		Internal blockwork conductivity (W/mK)					
Description		0.11	0.15	0.19	0.51	1.13	
U-value achie	eved (W/m²K)	0.16	0.17	0.17	0.18	0.18	
Linear thermal transmittance Ψ (W/mK)							
	Kingspan Thermaroof® TR26	0.070	0.077	0.082	0.120	0.189	
	Kingspan Thermaroof® TR27	0.070	0.077	0.082	0.120	0.197	
Temperature	factor (f)						
	Kingspan Thermaroof® TR26	0.94	0.94	0.94	0.92	0.90	
	Kingspan Thermaroof® TR27	0.94	0.94	0.94	0.92	0.90	

NB Calculations based on 160 mm Kingspan Thermaroof® TR27 / TR26 for the flat roof. If Kingspan Thermataper® TT47 / TT46 is used, a minimum thickness of 160 mm would need to be accommodated at the edge of the roof. This would allow the above Ψ -values to be used (TR27 for TT47 and TR26 for TT46).

E15 - Flat roof (with parapet)



E16 - Corner

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

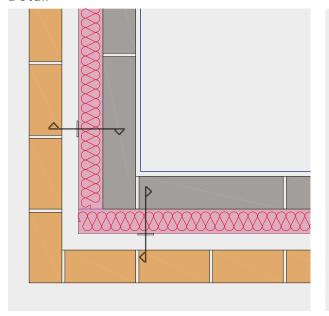
Thermal performance process sequence

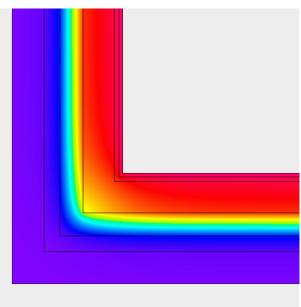
- Kingspan Kooltherm® K108 joints should be staggered at the building corners.
- Ensure all Kingspan Kooltherm® K108 joints are lightly butted.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

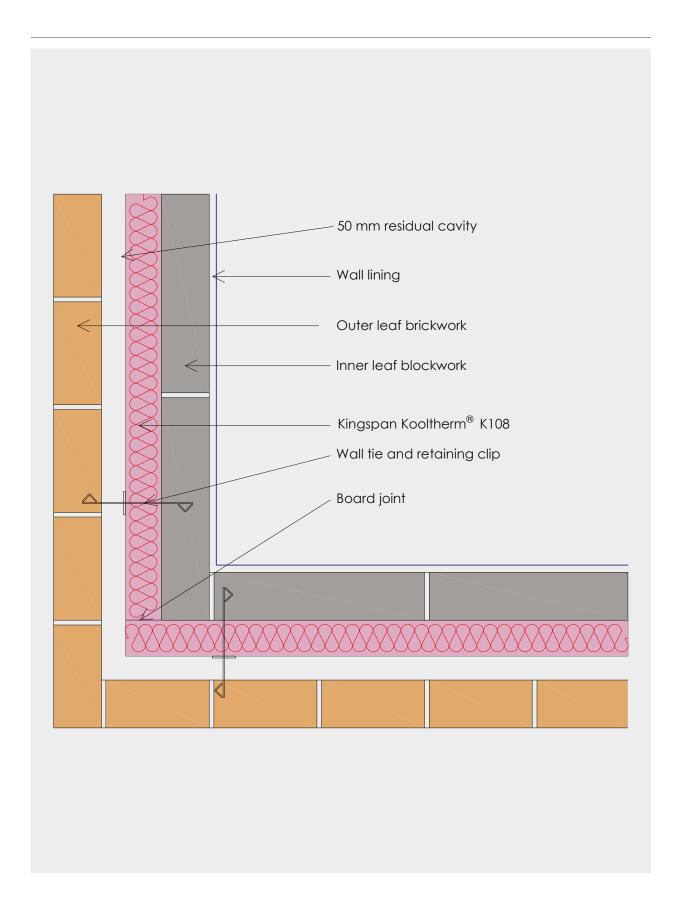
Detail





	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.039	0.041	0.042	0.047	0.049
Temperature factor (f)	0.93	0.93	0.94	0.94	0.94

E16 - Corner



E17 - Inverted corner

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

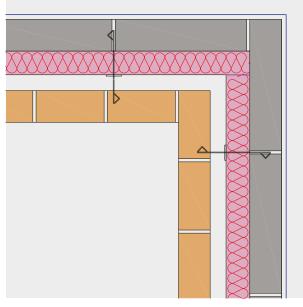
Thermal performance process sequence

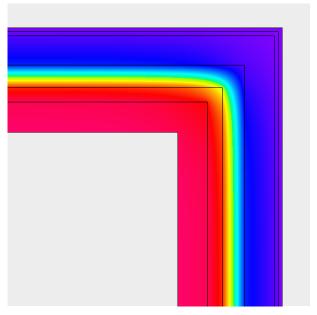
- Kingspan Kooltherm® K108 joints should be staggered at the building corners.
- Ensure all Kingspan Kooltherm® K108 joints are lightly butted.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

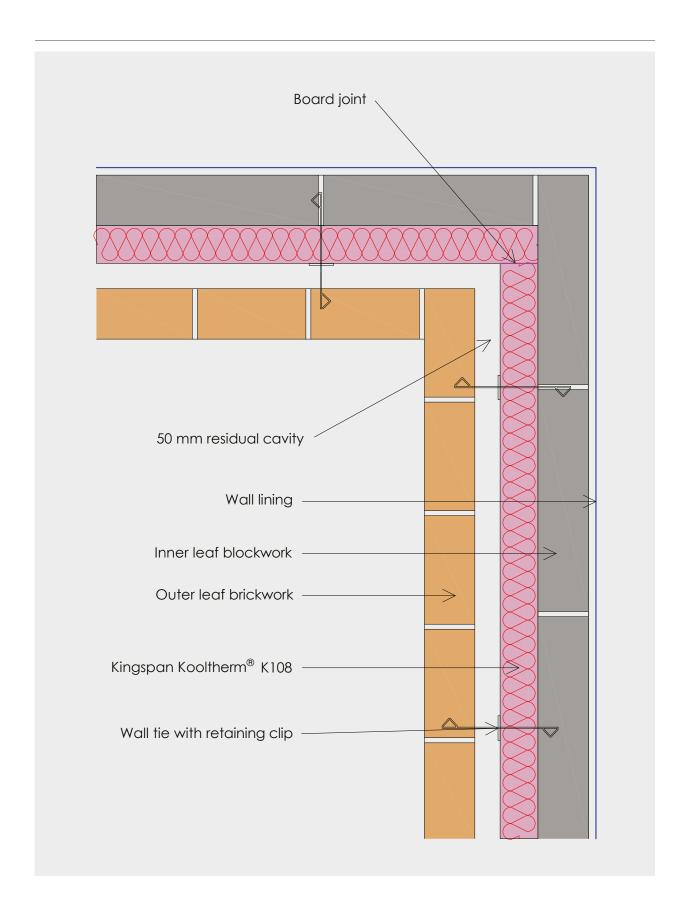
Detail





	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	-0.070	-0.072	-0.073	-0.077	-0.078
Temperature factor (f)	0.97	0.97	0.98	0.97	0.97

E17 - Inverted corner



E18 - Party wall between dwellings (filled cavity)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

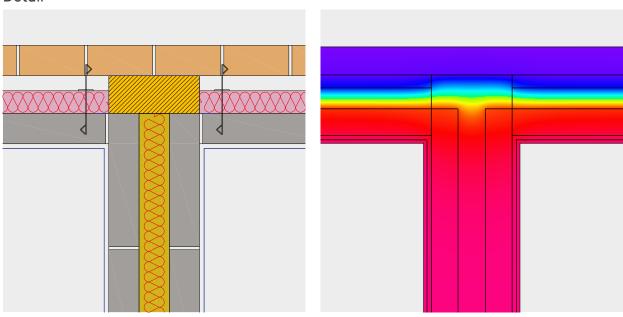
Thermal performance process sequence

- Kingspan Kooltherm® K108 should be firmly butted against the insulated fire stop.
- Ensure all Kingspan Kooltherm® K108 joints are lightly butted.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- Ensure Kingspan Kooltherm® K108 and insulated fire stop material is continuous across the abutment zone.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

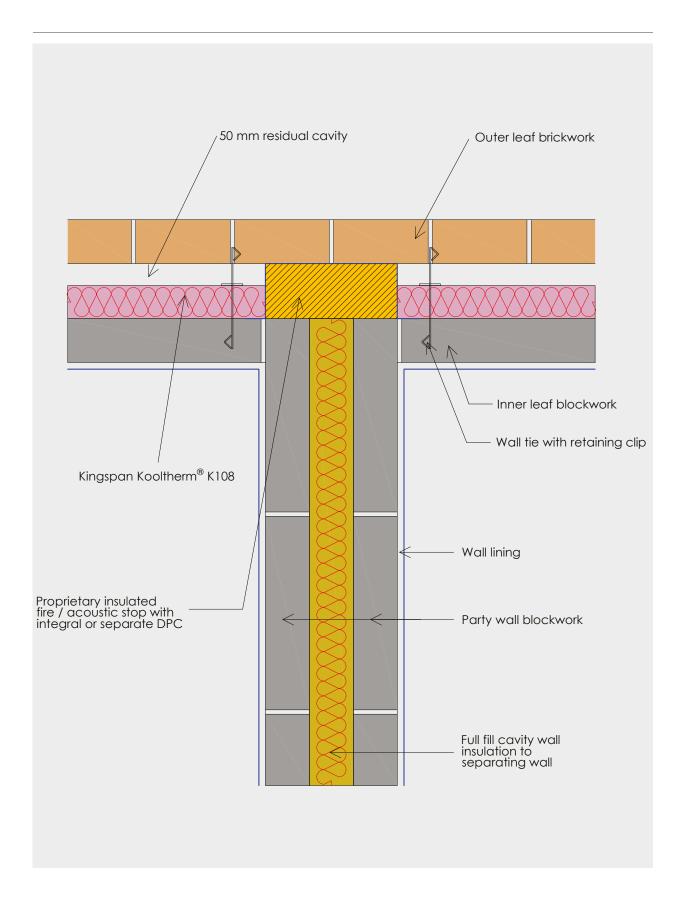
Detail



		Internal blockwork conductivity (W/mK)			
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.044	0.045	0.045	0.046	0.047
Temperature factor (f)	0.95	0.95	0.96	0.96	0.96

NB Ψ -value applies for each dwelling. Ensure cavity wall qualifies for U=0.0. Cavity must have effective sealing to the top, bottom and vertical edge to prevent air movement. Cavity must be fully filled. Calculations based on mineral wool (0.044 W/mK) to fully fill the party wall cavity. Party wall blockwork thermal conductivity taken as 0.51 W/mK.

E18 - Party wall between dwellings (filled cavity)



E18 - Party wall between dwellings (unfilled cavity)

General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Kooltherm® K108 and 50 mm cavity
- Outer leaf brickwork

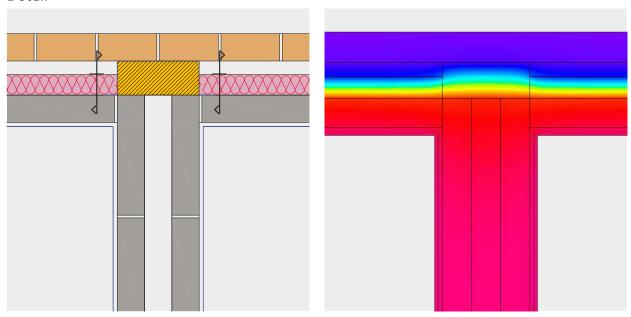
Thermal performance process sequence

- Kingspan Kooltherm® K108 should be firmly butted against the insulated fire stop.
- Ensure all Kingspan Kooltherm® K108 joints are lightly butted.
- Kingspan Kooltherm® K108 should be firmly held against the inner leaf of blockwork.
- Ensure Kingspan Kooltherm® K108 and insulated fire stop material is continuous across the abutment zone.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

Air barrier process sequence

- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

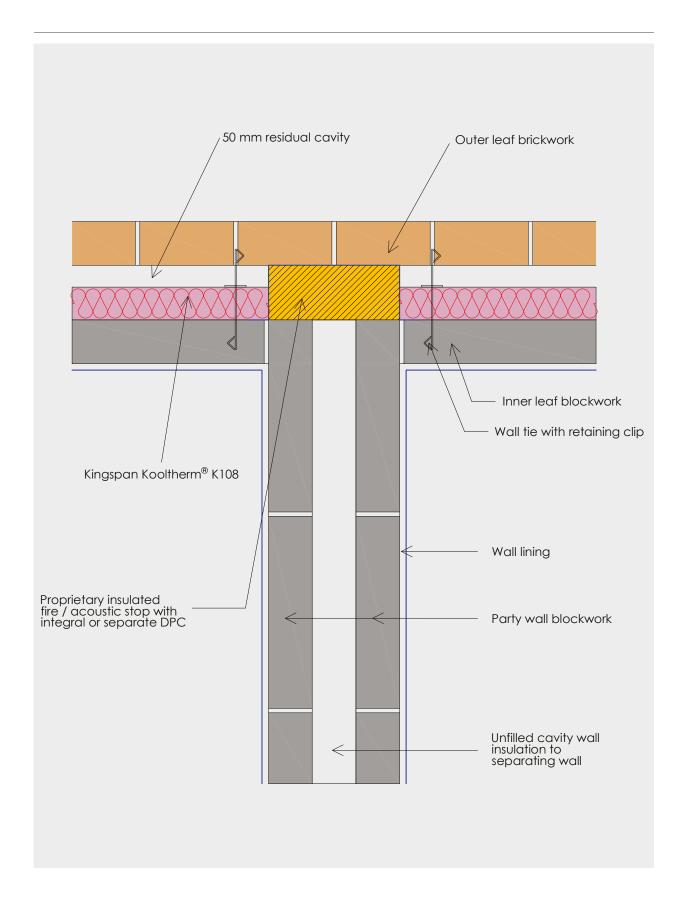
Detail



	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.16	0.17	0.17	0.18	0.18
Linear thermal transmittance Ψ (W/mK)	0.048	0.048	0.048	0.049	0.051
Temperature factor (f)	0.96	0.96	0.96	0.96	0.96

NB Ψ -value applies for each dwelling. Ensure cavity wall qualifies for U=0.2. Cavity must have effective sealing to the top, bottom and vertical edge to prevent air movement. Party wall blockwork thermal conductivity taken as 0.51 W/mK.

E18 - Party wall between dwellings (unfilled cavity)



Appendix A: Summary of linear thermal transmittance Ψ (W/mK) results

Ор	en back lintel (insulated) with perforated steel base plate	0.11		Internal blockwork conductivity (W/mK)			
Ор	en back lintel (insulated) with perforated steel base plate		0.15	0.19	0.51	1.13	
		0.278	0.288	0.286	0.300	0.315	
aO	en back lintel (un-insulated) with perforated steel base plate	0.354	0.359	0.364	0.384	0.404	
- 1	en back lintel (insulated) with perforated steel base plate with insulated reveal	0.212	0.218	0.223	0.245	0.264	
Ор	en back lintel (un-insulated) with perforated steel base plate with insulated reveal	0.258	0.269	0.274	0.305	0.334	
E2 Op	en back lintel (insulated) without perforated steel base plate	0.157	0.161	0.165	0.182	0.199	
Ор	en back lintel (un-insulated) without perforated steel base plate	0.333	0.342	0.349	0.382	0.416	
Ор	en back lintel (insulated) without perforated steel base plate with insulated reveal	0.128	0.134	0.139	0.161	0.181	
Ор	en back lintel (un-insulated) without perforated steel base plate with insulated reveal	0.226	0.239	0.250	0.298	0.343	
Ind	ependent steel lintel externally and independent concrete lintel internally	0.025	0.023	0.023	0.021	0.020	
Ind	ependent steel lintel externally and independent concrete lintel internally with insulated reveal	0.011	0.010	0.009	0.007	0.006	
E3 Wir	ndow sills – insulated reveal (normal overlap)	0.008	0.008	0.008	0.007	0.007	
vii	ndow sills – insulated reveal (full overlap)	-0.004	-0.004	-0.004	-0.005	-0.005	
niW	ndow sills – un-insulated reveal (normal overlap)	0.017	0.017	0.017	0.016	0.016	
niW	ndow sills – un-insulated reveal (full overlap)	0.003	0.003	0.003	0.003	0.003	
E4 Wir	ndow jambs - insulated reveal (normal overlap)	0.009	0.009	0.009	0.008	0.008	
niW	ndow jambs - insulated reveal (full overlap)	-0.002	-0.003	-0.003	-0.003	-0.004	
vii	ndow jambs – un-insulated reveal (normal overlap)	0.018	0.018	0.017	0.017	0.016	
vii	ndow jambs – un-insulated reveal (full overlap)	0.002	0.001	0.001	0.001	0.000	
E5 Gro	ound Floor – solid concrete slab	0.053	0.059	0.065	0.103	0.165	
Gro	ound Floor – beam and block (parallel)	0.143	0.152	0.161	0.199	0.263	
Gro	ound Floor – beam and block (perpendicular)	0.144	0.152	0.161	0.200	0.271	
Gro	ound Floor – suspended timber floor	0.056	0.062	0.068	0.110	0.187	
E6 Inte	ermediate floor (concrete)	0.009	0.008	0.007	0.005	0.004	
Inte	ermediate floor (timber)	0.001	0.001	0.001	0.001	0.002	
E10 Eav	ves (insulation at ceiling level)	0.045	0.046	0.046	0.048	0.050	
E11 Eav	ves (insulation at rafter level)	0.061	0.060	0.063	0.067	0.069	
E12 Ga	ble (insulation at ceiling level)	0.052	0.058	0.068	0.099	0.165	
E13 Ga	ble (insulation at rafter level)	0.055	0.058	0.053	0.072	0.082	
E14 Fla	t roof (Kingspan Thermaroof® TR26)	0.048	0.048	0.049	0.051	0.052	
Fla	t roof (Kingspan Thermaroof® TR27)	0.049	0.049	0.050	0.052	0.054	
E15 Fla	t roof with parapet (Kingspan Thermaroof® TR26)	0.070	0.077	0.082	0.120	0.189	
Fla	t roof with parapet (Kingspan Thermaroof® TR27)	0.070	0.077	0.082	0.120	0.197	
E16 Cor	rner (normal)	0.039	0.041	0.042	0.047	0.049	
E17 Cor	rner (inverted)	-0.070	-0.072	-0.073	-0.077	-0.078	
E18 Par	ty wall between dwellings – filled cavity	0.044	0.045	0.045	0.046	0.047	
Par	ty wall between dwellings – un-filled cavity	0.048	0.048	0.048	0.049	0.051	

Appendix B: SAP evidence sheets

The evidentiary requirements of an energy assessment are a key part of the process. These documents provide proof that what was constructed matches what was specified and enables assessors to supply information for audit purposes to their accreditation body if required. Please tick (\checkmark) the following columns for the details used on your project and then sign the declaration below.

	3 · · · · · · · · · · · · · · · · · · ·			
Exte	rnal wall details	General construction sequence followed (🗸)	Thermal process sequence followed (✓)	Air barrier process sequence followed (✔)
E1	Open back lintel (insulated) with perforated steel base plate			
	Open back lintel (un-insulated) with perforated steel base plate			
	Open back lintel (insulated) with perforated steel base plate with insulated reveal			
	Open back lintel (un-insulated) with perforated steel base plate with insulated reveal			
E2	Open back lintel (insulated) without perforated steel base plate			
	Open back lintel (un-insulated) without perforated steel base plate			
	Open back lintel (insulated) without perforated steel base plate with insulated reveal			
	Open back lintel (un-insulated) without perforated steel base plate with insulated reveal			
	Independent steel lintel externally and independent concrete lintel internally			
	Independent steel lintel externally and independent concrete lintel internally with insulated reveal			
E3	Window sills – insulated reveal (normal overlap)			
	Window sills – insulated reveal (full overlap)			
	Window sills – un-insulated reveal (normal overlap)			
	Window sills – un-insulated reveal (full overlap)			
E4	Window jambs – insulated reveal (normal overlap)			
	Window jambs – insulated reveal (full overlap)			
	Window jambs – un-insulated reveal (normal overlap)			
	Window jambs – un-insulated reveal (full overlap)			
E5	Ground Floor – solid concrete slab			
	Ground Floor – beam and block (parallel)			
	Ground Floor – beam and block (perpendicular)			
	Ground Floor – suspended timber floor			
E6	Intermediate floor (concrete)			
	Intermediate floor (timber)			
E10	Eaves (insulation at ceiling level)			
E11	Eaves (insulation at rafter level)			
E12	Gable (insulation at ceiling level)			
E13	Gable (insulation at rafter level)			
E14	Flat roof (Kingspan Thermaroof® TR26)			
	Flat roof (Kingspan Thermaroof® TR27)			
E15	Flat roof with parapet (Kingspan Thermaroof® TR26)			
	Flat roof with parapet (Kingspan Thermaroof® TR27)			
E16	Corner (normal)			
E17	Corner (inverted)			
E18	Party wall between dwellings – filled cavity			
	Party wall between dwellings – un-filled cavity			

I, as site manager/supervisor (or other suitable project staff member), certify that the selected details (above) have been constructed on site following the corresponding general construction sequence, thermal process sequence and air barrier sequence to allow the relevant Ψ -values to be claimed and therefore used in the energy assessment process. I have read and understood the accompanying guidance including the limitations and applicability of modelling.

Name:	
Site name:	
Plot no.:	
Signed:	
Date:	

Appendix C: List of material properties

The thermal modelling contained within this document utilises the following material characteristics, derived from relevant standards, manufacturer declaration, industry guidance or other available industry information.

Material Name	Thermal conductivity (W/mK)	Notes
	0.11	Blockwork conductivity will be adjusted by mortar as per BR 497: 2016 section 3.1.3.3
Pl. 1	0.15	Blockwork conductivity will be adjusted by mortar as per BR 497: 2016 section 3.1.3.3
Blockwork	0.19	Blockwork conductivity will be adjusted by mortar as per BR 497: 2016 section 3.1.3.3
	0.51	
	1.13	
Brickwork	0.77	
Compacted hardcore	2	
Concrete	1.4	
Concrete beams	2	
Concrete floor blocks	1.13	
Dense plaster	0.57	
Flexible roof insulation/ceiling insulation	0.044	
Foundations	2	
Ground/soil	2	Default soil conductivity from BS EN ISO 13370: 201
Insulating expanding foam	0.035	
Kingspan Kooltherm® K103 Floorboard	0.019	
Kingspan Kooltherm® K107 Pitched Roof Board	0.019	
Kingspan Koolthrem® K108 Cavity Board	0.019	
Kingspan Thermaroof® TR26	0.022	
	0.027	(Insulant thickness < 80 mm)
Kingspan Thermaroof® TR27	0.025	(Insulant thickness 80 - 119 mm)
	0.024	(Insulant thickness ≥ 120 mm)
Kingspan Kooltherm® Cavity Closer core	0.022	
Kingspan Kooltherm® Cavity Closer u-PVC extrusion	0.17	
Lintel expanded polystyrene fill	0.032	
Metal lintel	50	
Mortar	0.94	Present only to adjust the thermal conductivity of the blockwork - not present in the actual models
Perforated steel base plate	6.9	Indicative thermal conductivity as per BR 497: 2016 worked example 3
Plasterboard	0.19	
Proprietary insulated fire stop	0.035	
Proprietary insulated fire / acoustic stop	0.044	Thermal conductivity of stop used in party wall models
Reinforced concrete	2.5	
Screed	1.4	
Timber (inc. plyboard, skirting and soffit board)	0.13	
Trench block	0.24	

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